

2nd Workshop on Nanoscience: Carbon-Related Systems and Nanomaterials
July 3 - 7, 2012, NCKU, Tainan, Taiwan

Nanocarbon Materials: Synthesis and Structure Characterizations (II)

Sumio Iijima

**AIST / Nanotube Research Center
Meijo University
NEC**

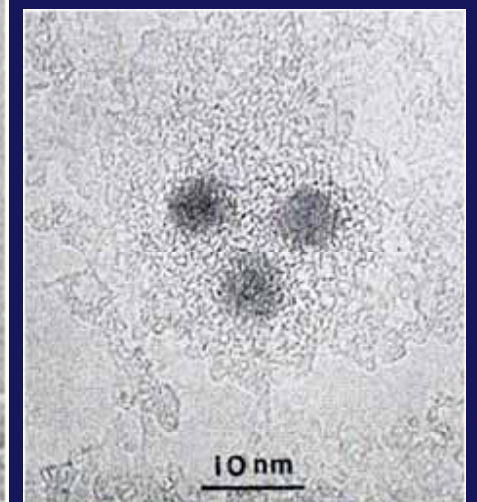
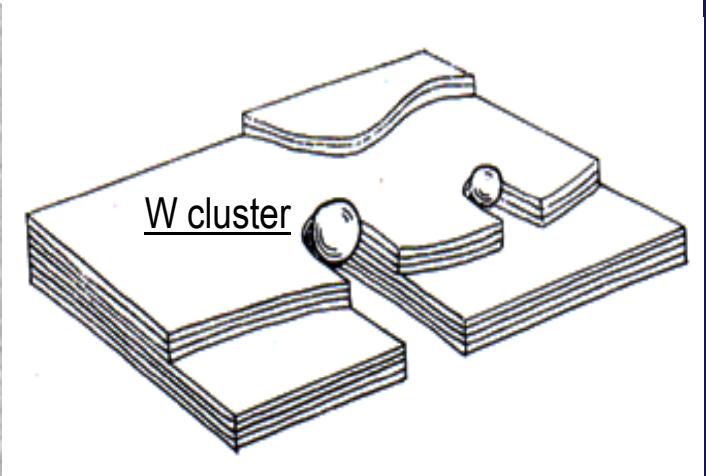
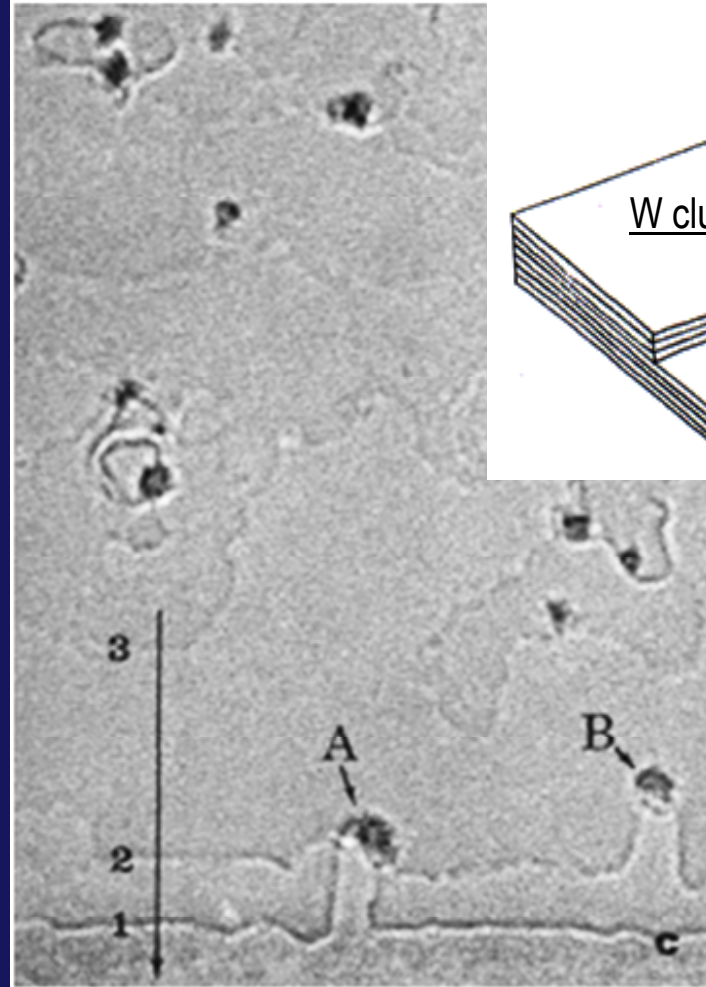
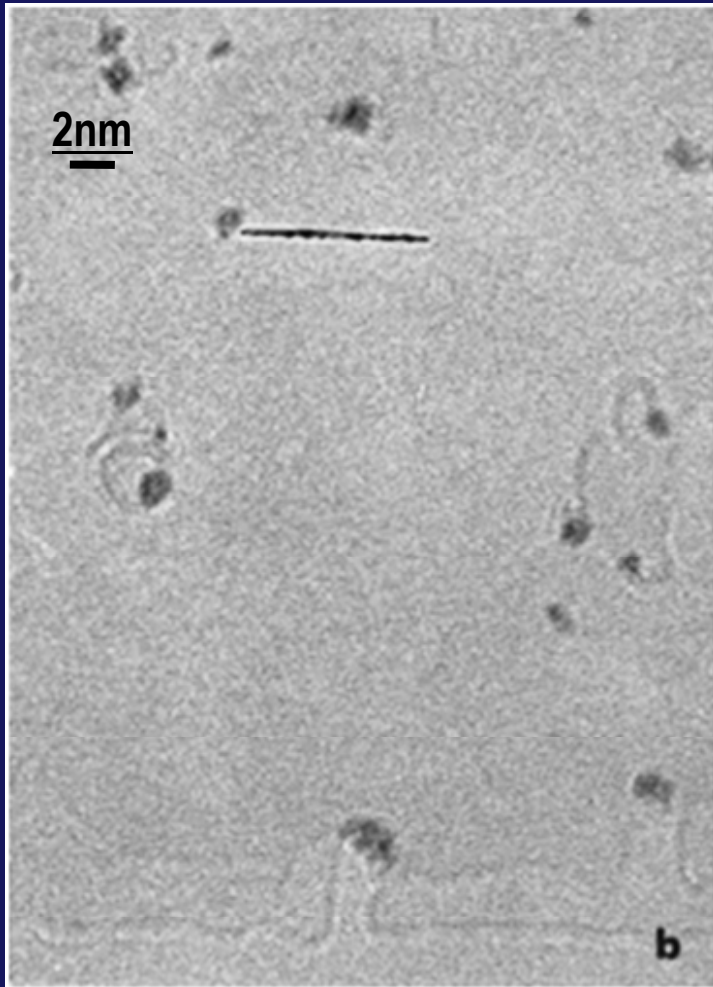
<http://nanocarb.meijo-u.ac.jp/jst/iijima.html>

Outline

- Reorganization of sp^2 carbon, and the tubule growth
- Synthesis of nano-carbon materials
 - Carbon nano-tubes (CNTs)*
 - Carbon nano-horns (CNHs)*
 - Graphene sheets*
- **HRTEM & EELS imaging of sp^2 carbon materials on individual atom basis**
- Some applications of nanocarbon materials

Thin graphite film (graphene) for supporting HRTEM specimens

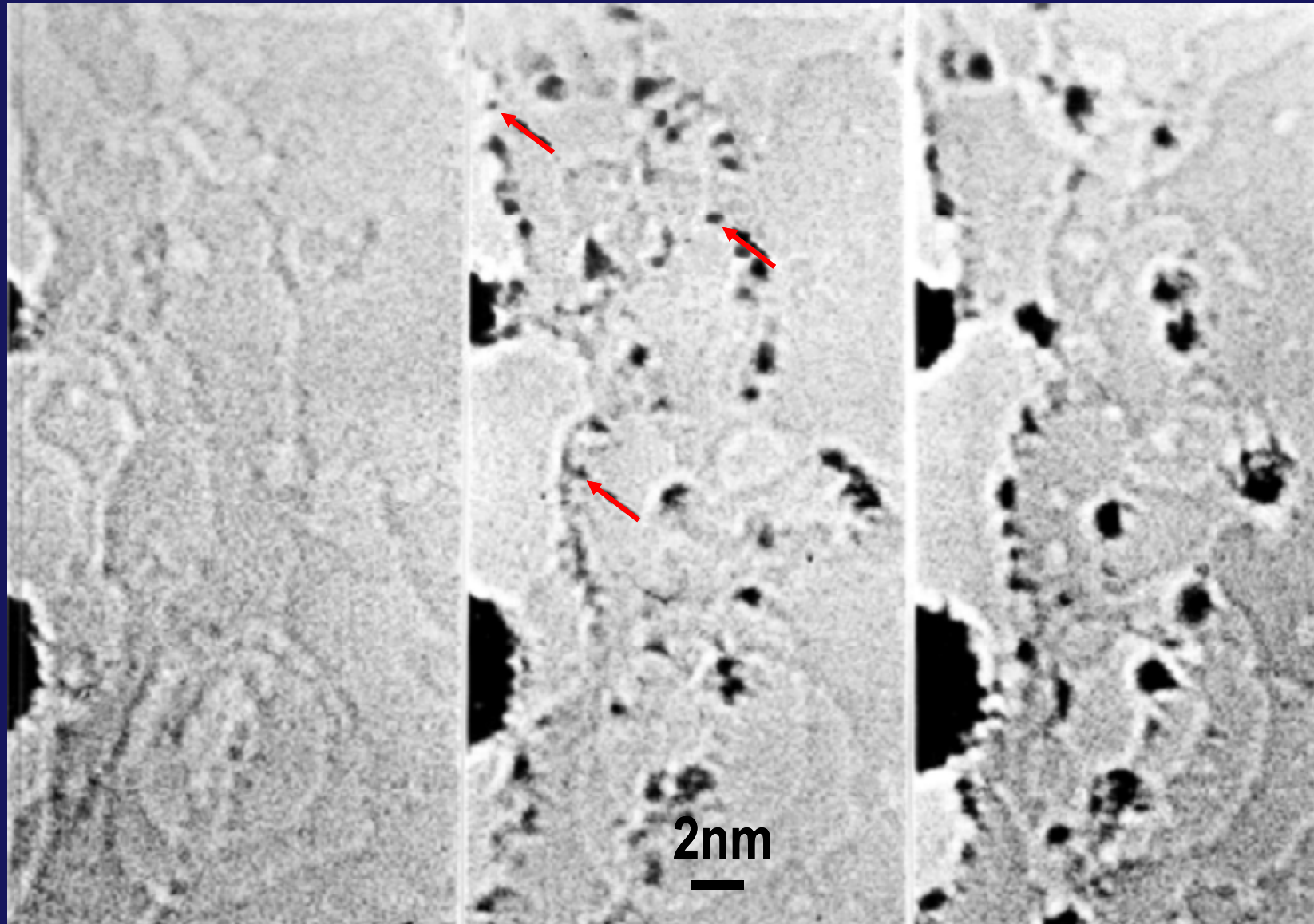
Iijima, *Micron*, **8**, 41-46 (1978)



Apoferritin molecules

Imaging of single atoms on a graphite film

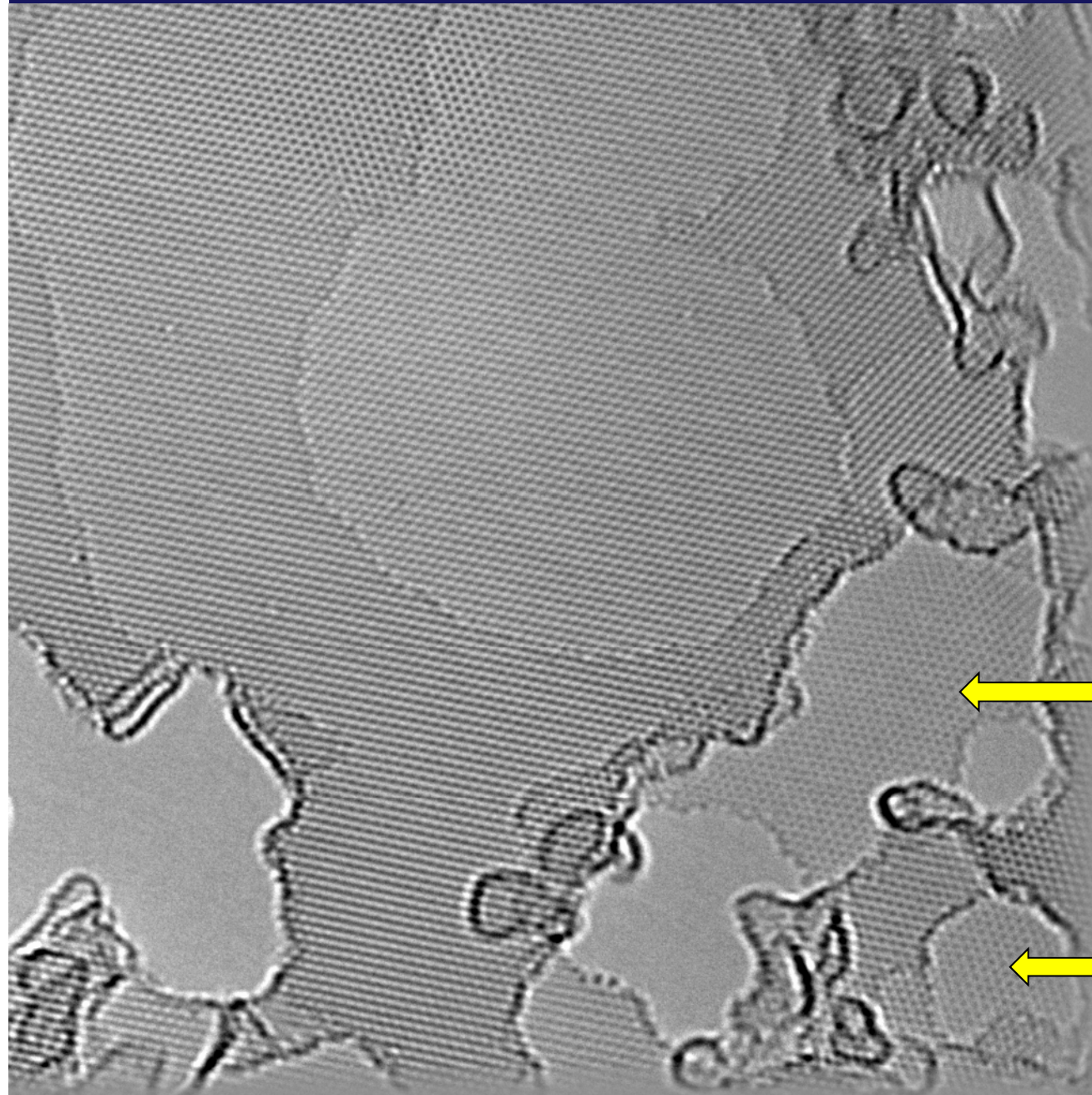
Iijima, *Optik*, 1977



A typical TEM image of the as-formed graphene

Chaunhong Jin , et al.,
PRL 2009

S. Iijima, *Optik*, 1977
Hashimoto et al., *Nature* 2004
C. Jin et al., *Nano Lett* 2008
C. Jin. et al., *ACS Nano* 2008

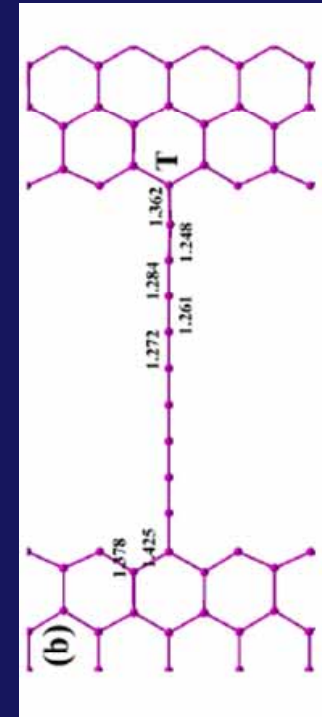
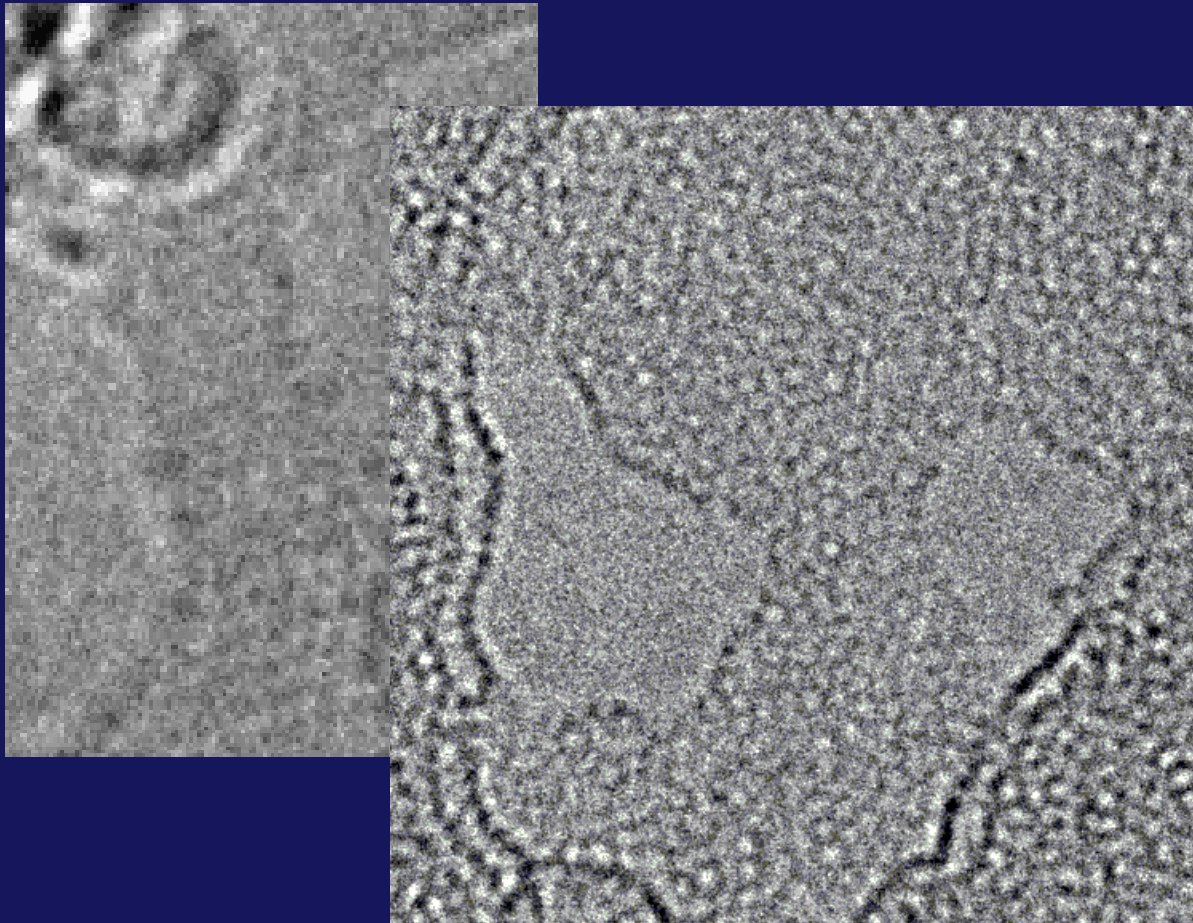


← single layer

← single layer

Free-standing carbon monatomic chain

Chaunhong Jin , et al., *PRL* 2009



Cumulene



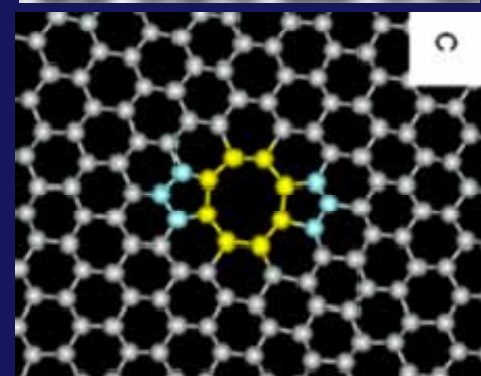
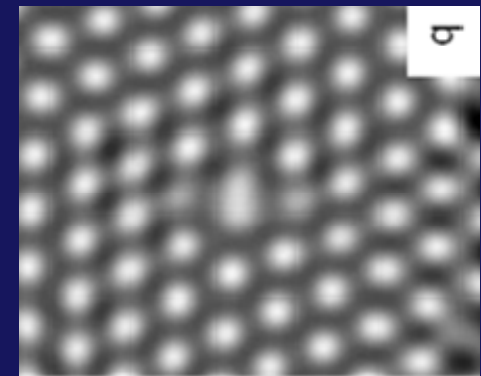
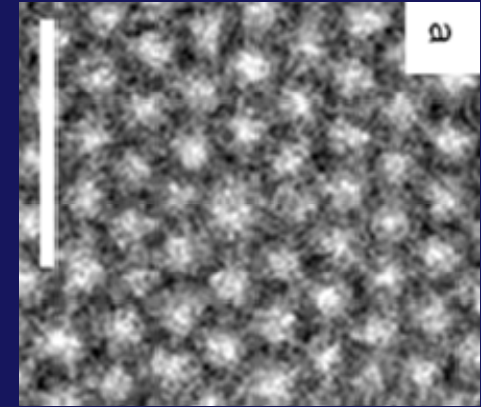
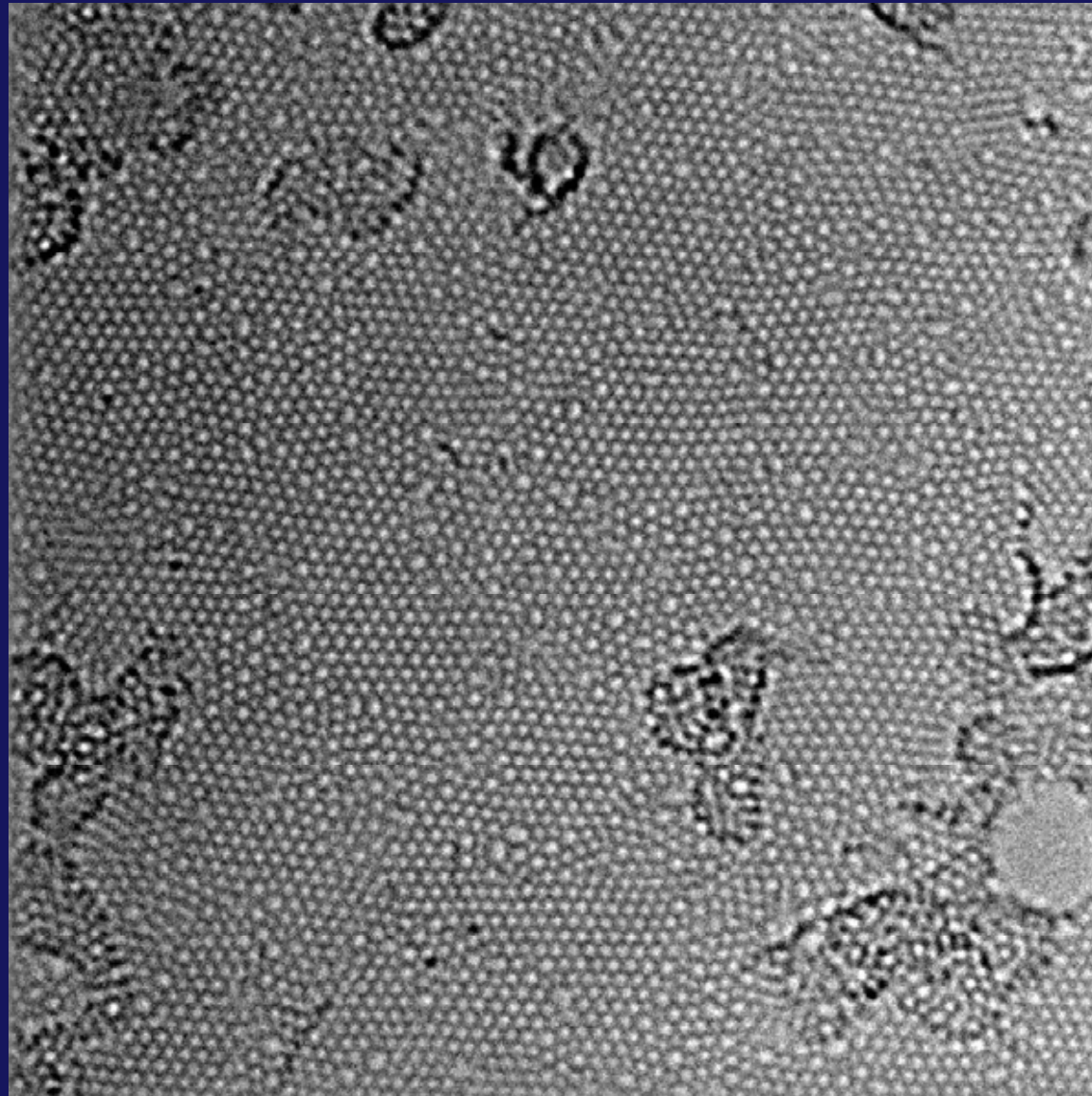
Polyyne



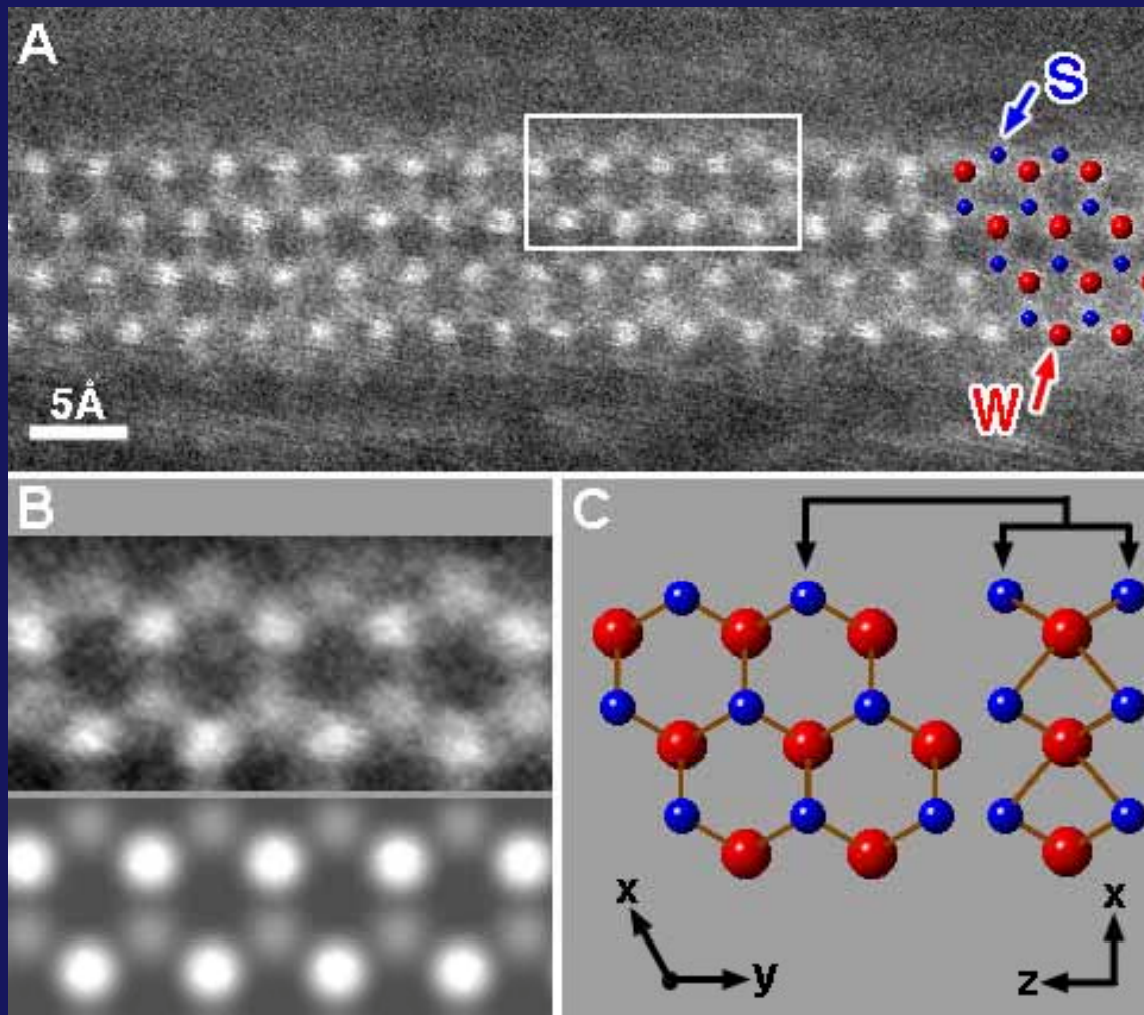
The method similar to that for the metal quantum wires; A lower beam intensity. 120 kV and 80 kV .

Poly-crystalline graphene sheet with grain-boundaries and atomic defects

C.-C. Lu, et al. *Langmuire* **27** pp.13748-13753 (2011).



ADF imaging of WS₂ nanoribbons (II)



Z. Liu, et al.,
Nature Comm. 2011

W atoms appear brighter than the S atoms. The edges of this monolayered WS₂ nanoribbon are S-terminated on one side (upper side) and W-terminated on the other side (lower side) and this structure does not change with width of monolayered WS₂ nanoribbon.

It is very interesting that only the zigzag edges were observed in this study.

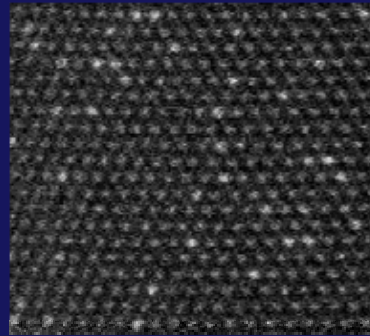
- (A) STEM ADF image of monolayered WS₂ nanoribbon encapsulated inside SWNT with [001] direction illustrated the trigonal symmetry, confirming the monolayered structure.
- (B) (B) An enlarged view of the rectangle region in A and the corresponding simulated image (lower part).
- (C) (C) Model of monolayered WS₂ structure looking through [001] and [010] directions.

$\text{Mo}_{1-x}\text{W}_x\text{S}_2$ single layers

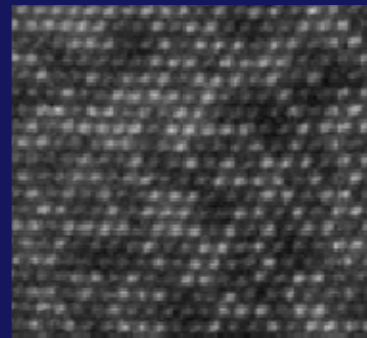


#1000

X=0



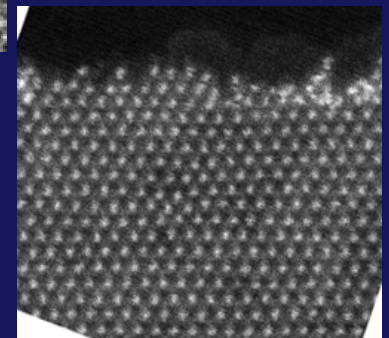
#0802



#0505



#0208

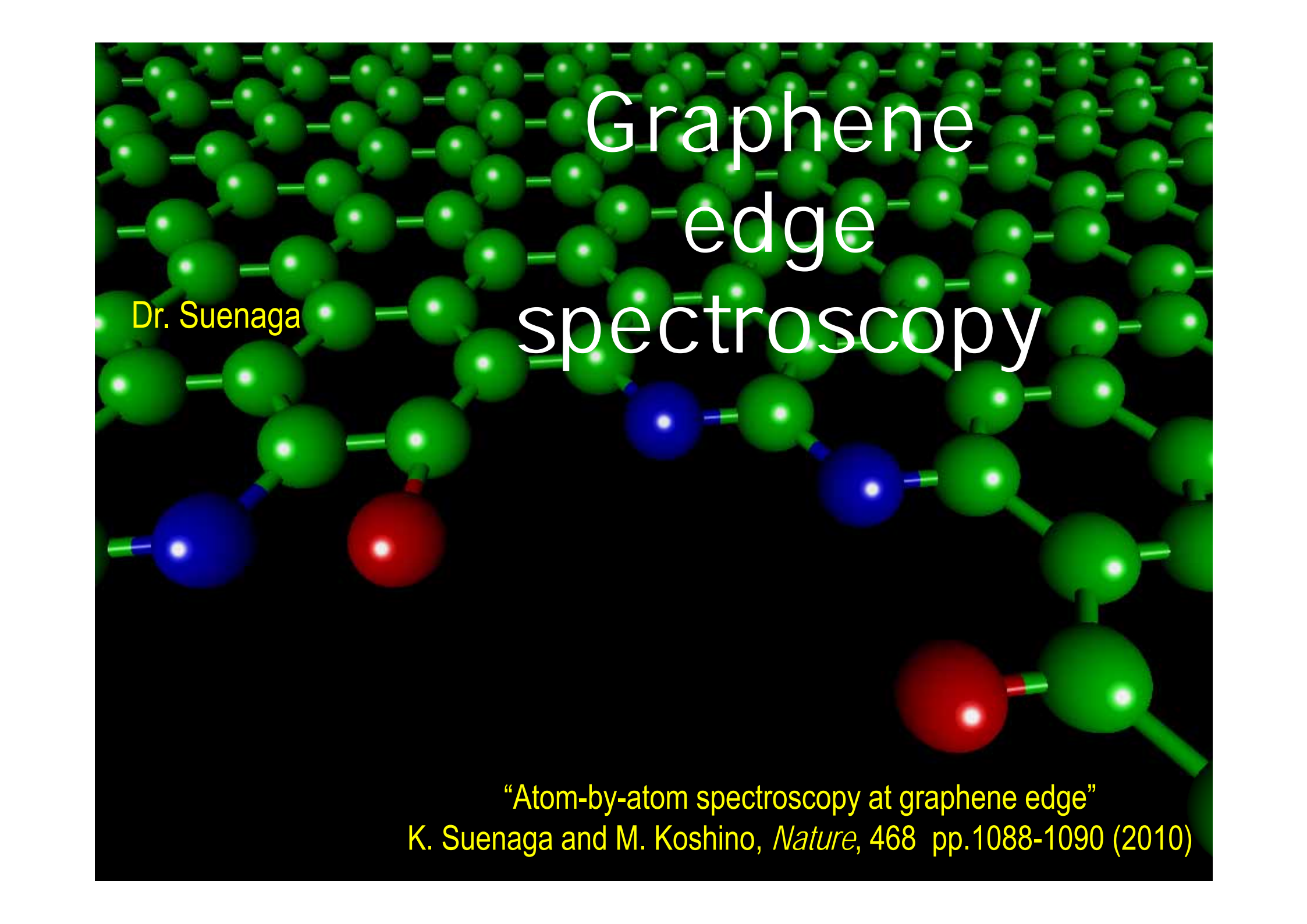


#0010

W content

X=1

We can see how two kinds of atoms are mixed in a solid solution!

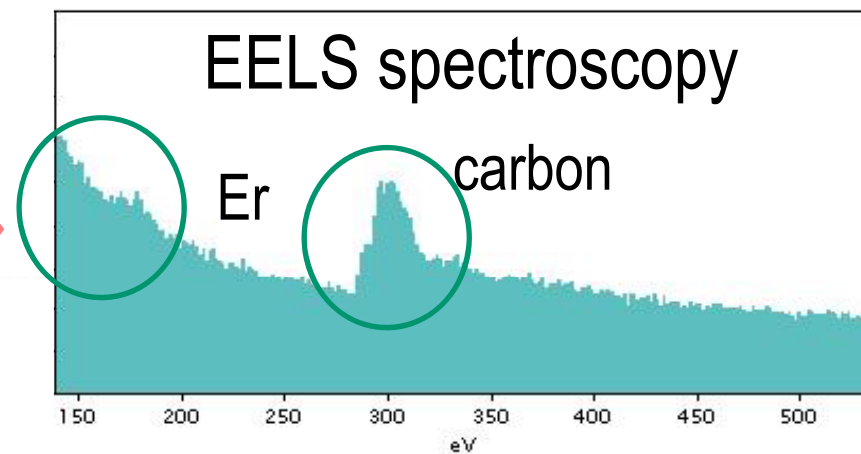
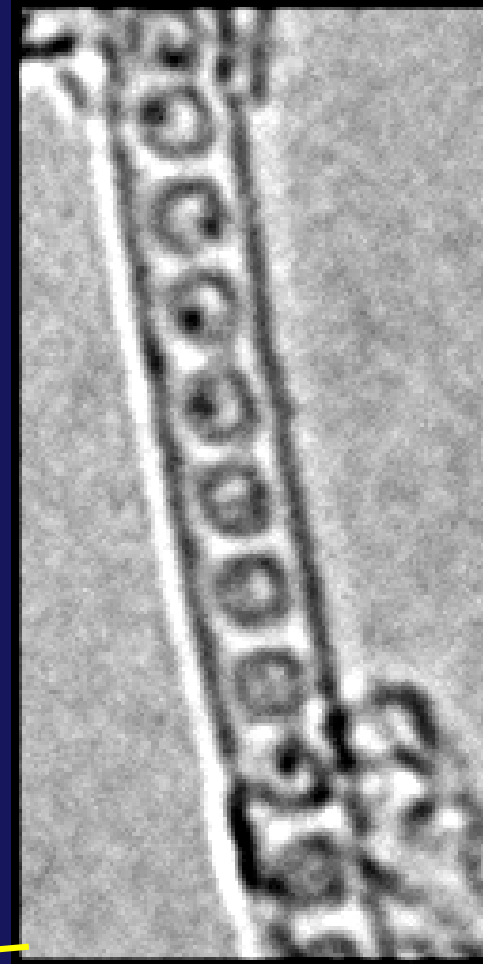
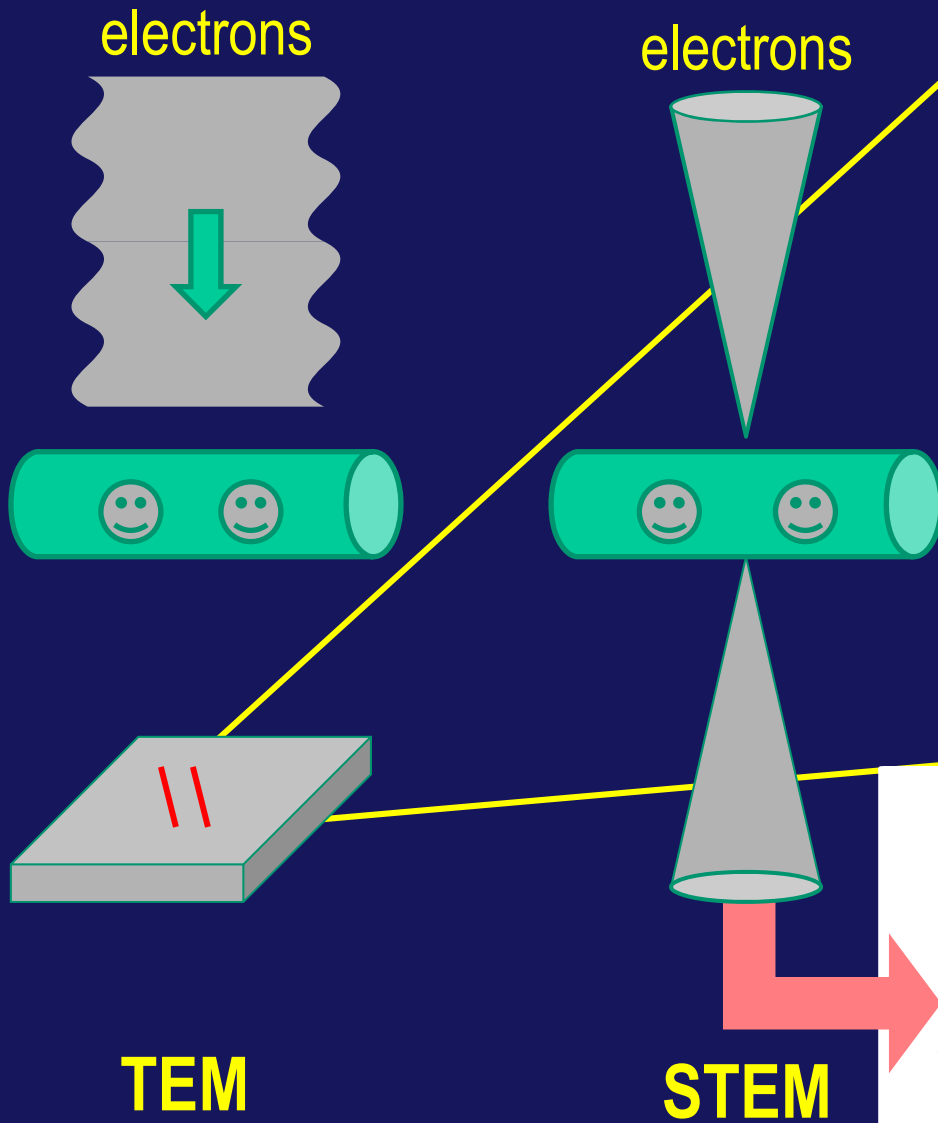
A 3D ball-and-stick model of a graphene lattice. The atoms are represented by spheres, and the bonds are thin rods. Most spheres are green, but there are several blue spheres and one red sphere, indicating a defect or impurity in the lattice. The text "Graphene edge spectroscopy" is overlaid in white, and "Dr. Suenaga" is in yellow on the left. At the bottom, there is a citation in yellow.

Graphene edge spectroscopy

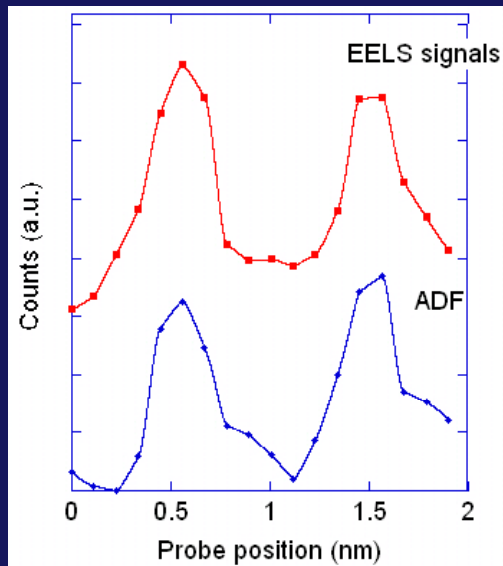
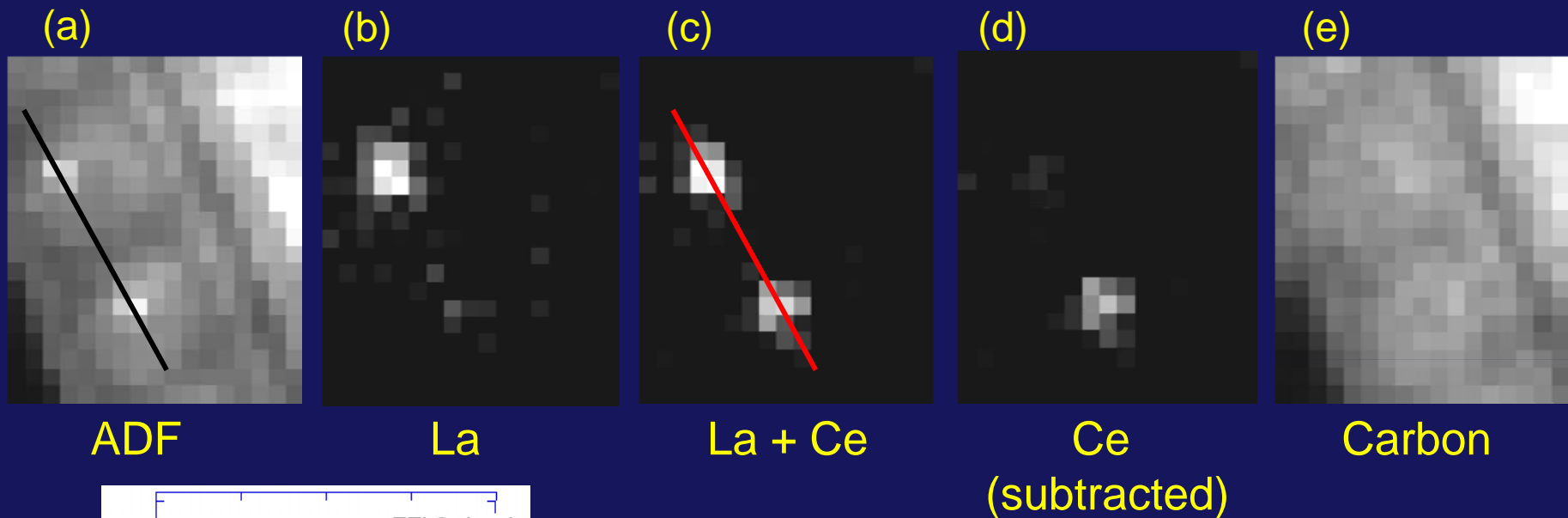
Dr. Suenaga

“Atom-by-atom spectroscopy at graphene edge”
K. Suenaga and M. Koshino, *Nature*, 468 pp.1088-1090 (2010)

TEM vs STEM



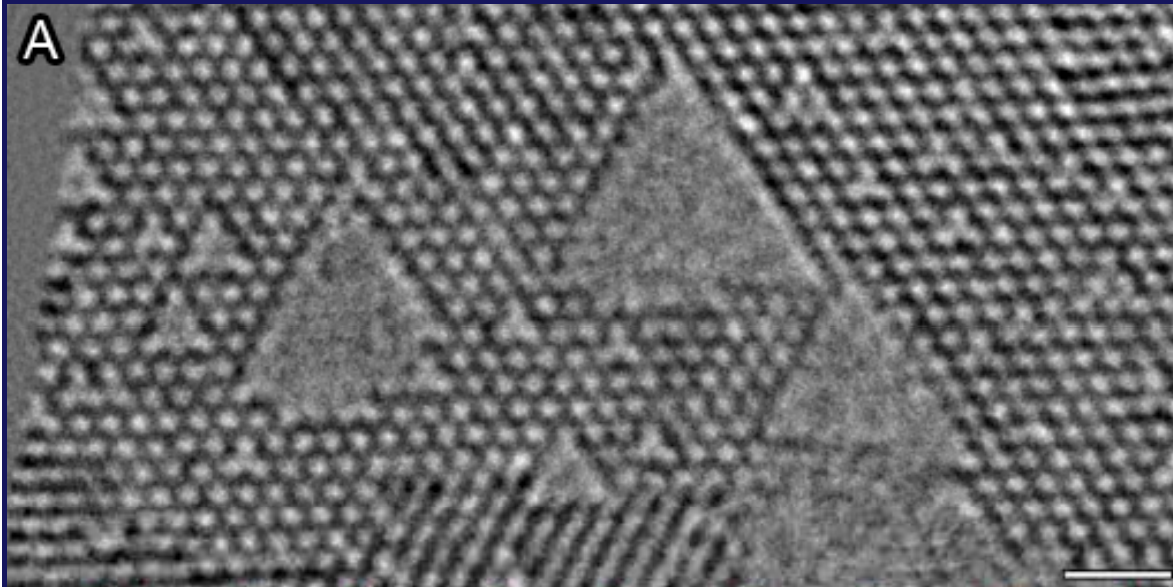
Ultimate elemental mapping at individual atom basis



- Discrimination of La(Z=57) & Ce(Z=58)
- Discrimination of Ce³⁺ & Ce⁴⁺

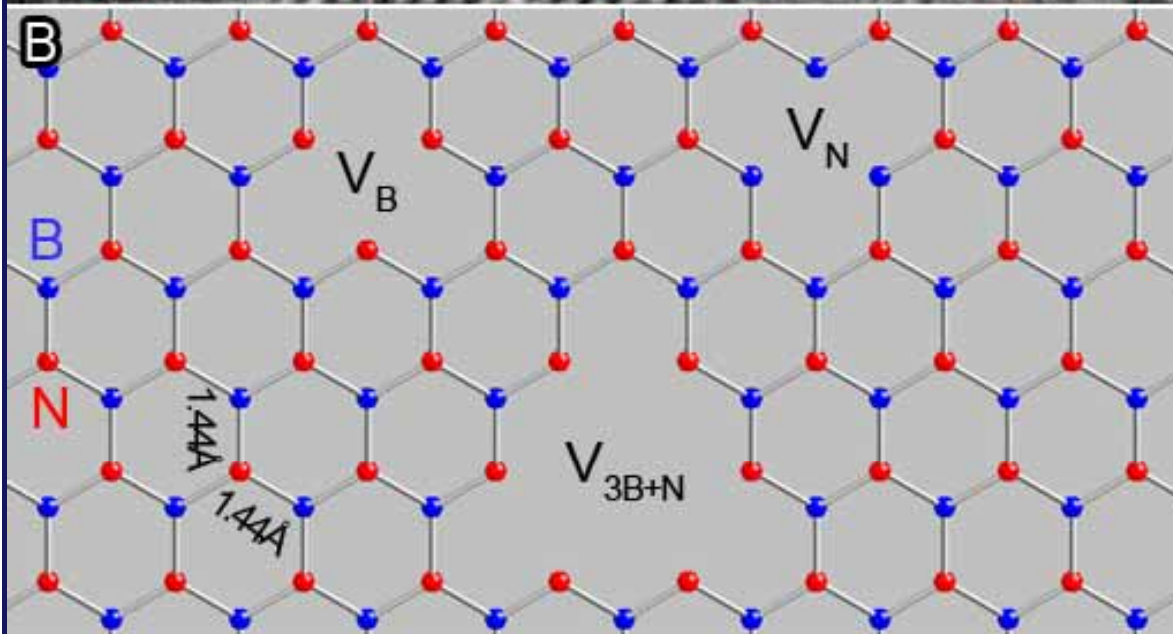
A defective h-BN mono-layer

Chaunhong. Jin, et al., *PRL* 2009



The triangles:

- *regular triangle shape*
- *discrete sizes*
- *in the same orientation*

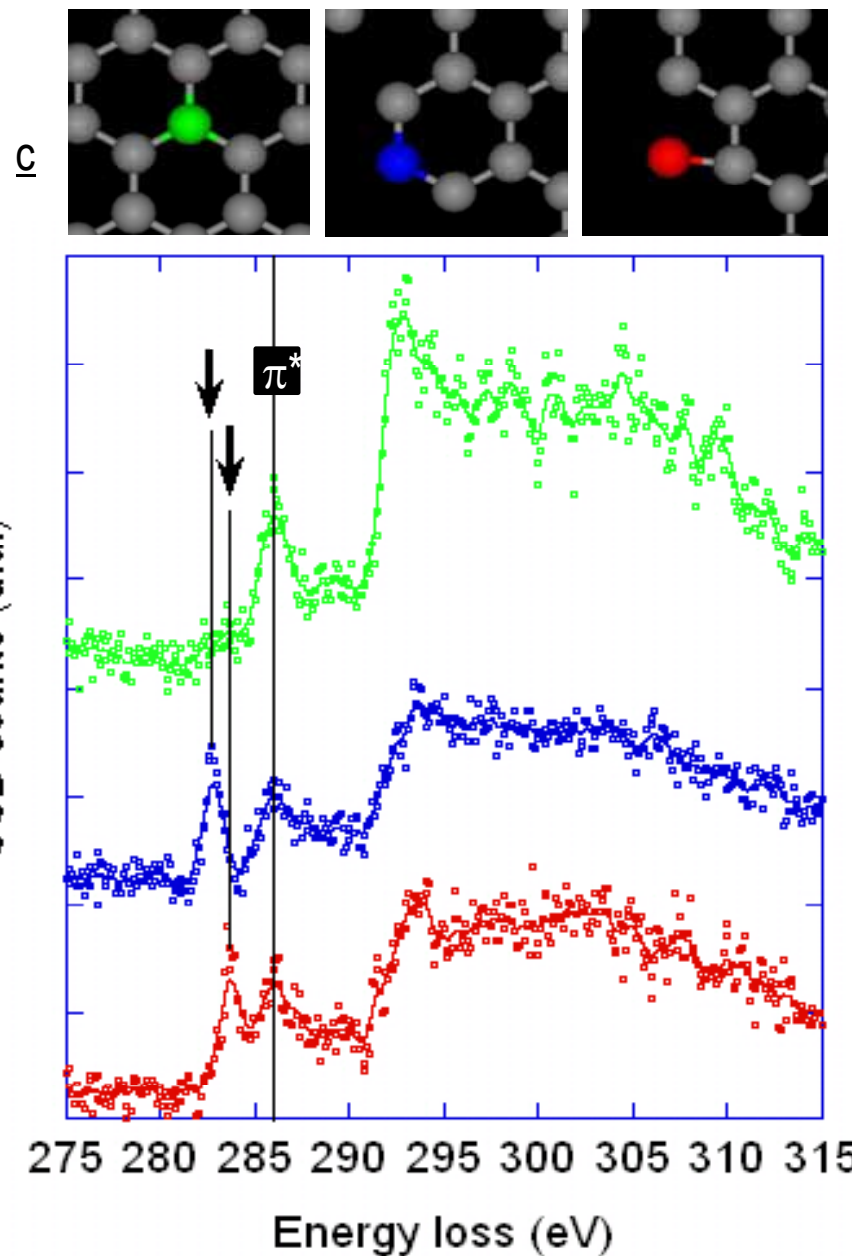
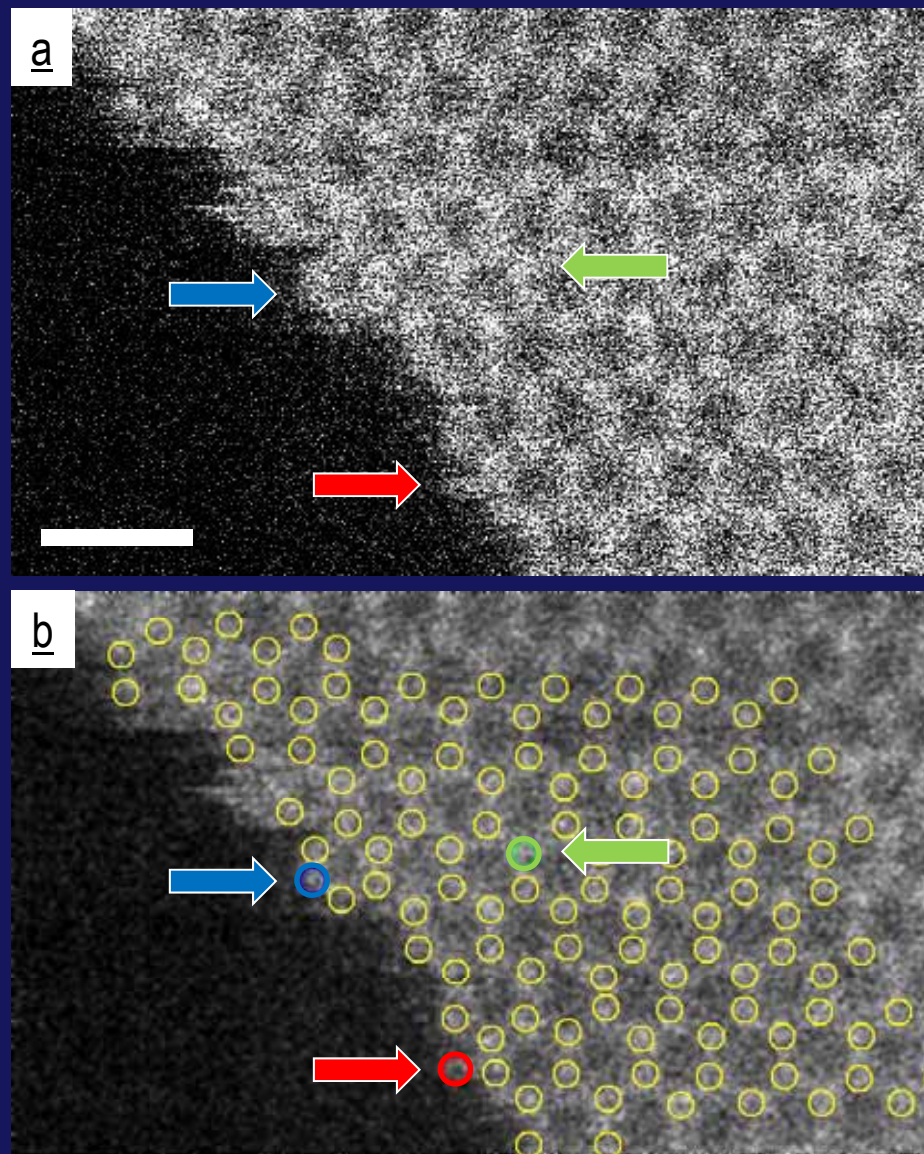


The smallest ones:

mono-vacancy of boron

EELS from an edge of a graphene sheet

Suenaga and Koshino, *Nature*, 468 (2010)



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Possible applications of CNT s

FE electron source

FED, X-ray tubes

Semiconducting (Metallic)

Flexible transistor

Flexible

Large surface area

*Gas adsorbent
Super-capacitor*

*Black body
Biomedicine*

Carbon nanotubes

Electric conductor

Conductive plastic films

*LSI-via-wiring
Heater*

Nano-size needle

SPM probes

Heat conductor

Radiator

Heavy ion charge stripper

Chemically stable

Tensile strength

Light weight

*Composite materials (metal, polymer)
MEMS*

Some examples of CNT applications

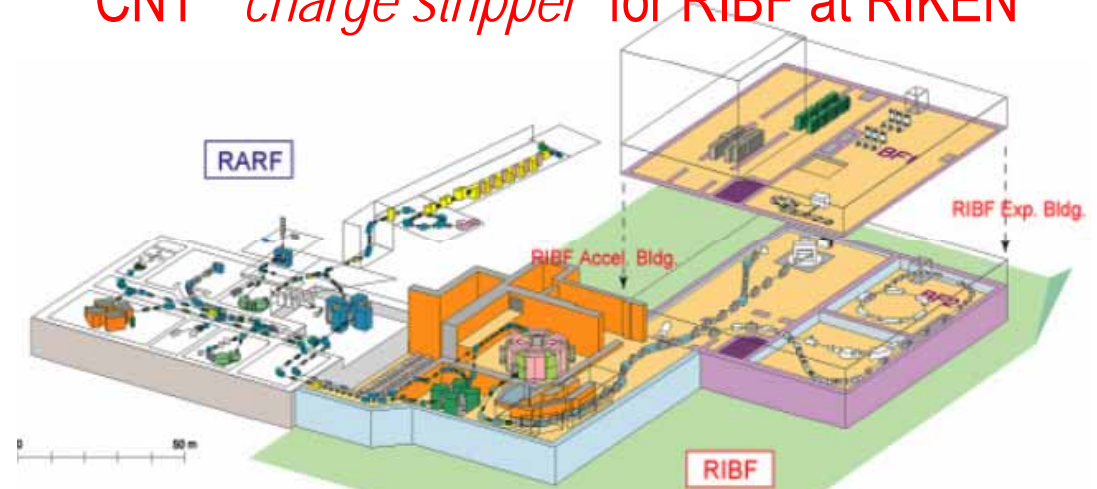
CNT-Touch Screen Displays



5 inch
4 inch
Smartphone

<http://www.gizchina.com/2011/11/20/ipad-nano-mini-carbon-nanotube>

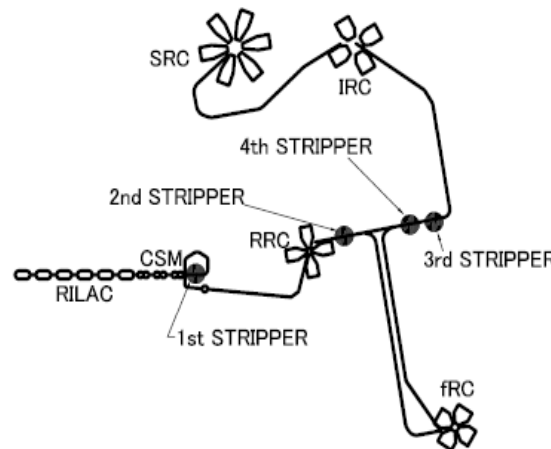
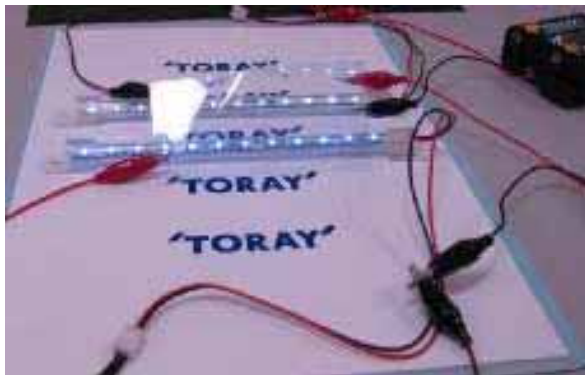
CNT "charge stripper" for RIBF at RIKEN



RIBF RI beam generator featuring superconducting ring cyclotron (SRC) and projectile fragment separator (BigRIPS) will be commissioned late in 2006.

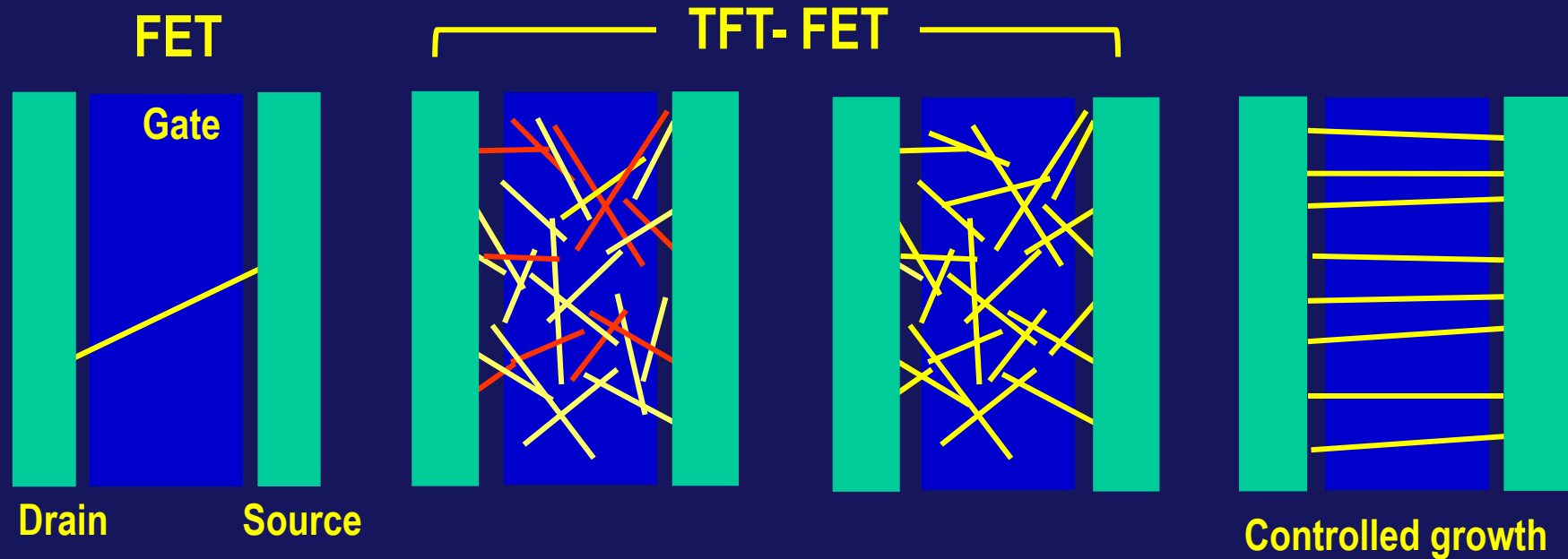
RIBF RI beam experiments will be started in 2007, with colored experimental installations.

Electronic paper



史上最強のビーム強度を誇る超伝導リングサイクロトロン「SRC」。SRCは全体が純鉄のシールドで覆われた総重量8300トンの「鉄の塊」タイプです。この構造を採用する事によって「史上最強のイオンビーム偏向能力」(8Tm)を実現できるばかりか、自己漏えい磁気遮蔽、自己漏えい放射線遮蔽の機能を付加しています。RIBFの加速器の最終段階で、ここを通過すると光速の70%までビームを加速できます。また、超伝導という方式によって従来の方法に比べ100分の1の電力で動かせるようになり、大幅な省エネも実現しました。

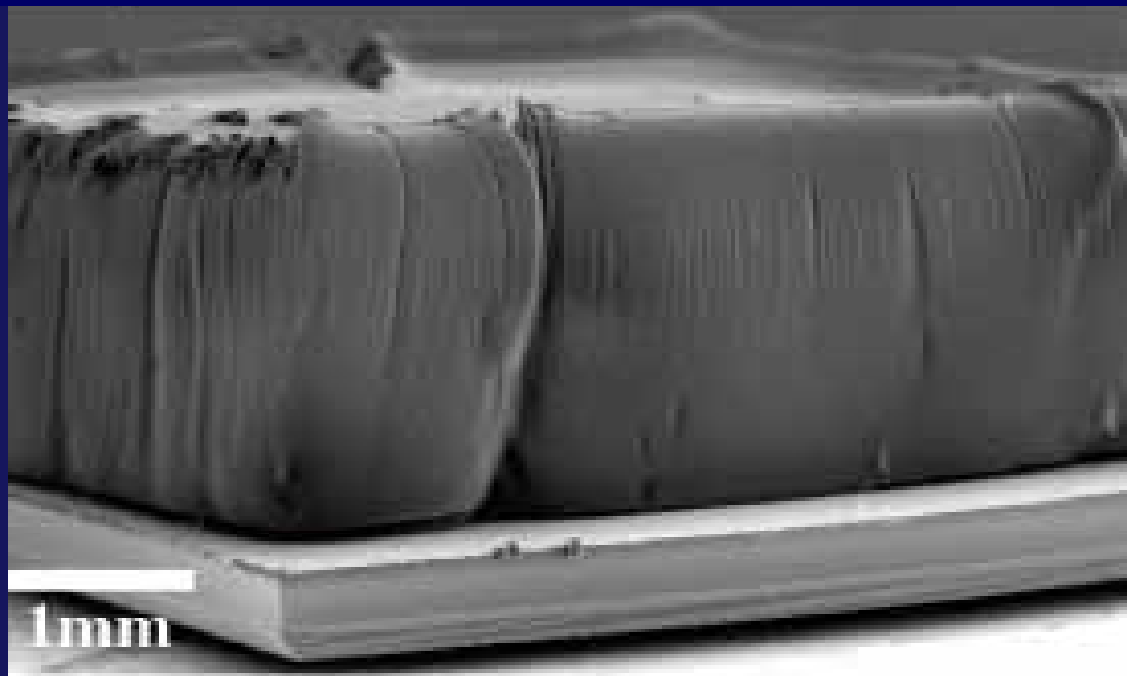
Flexible electronics industries of SWCNTs



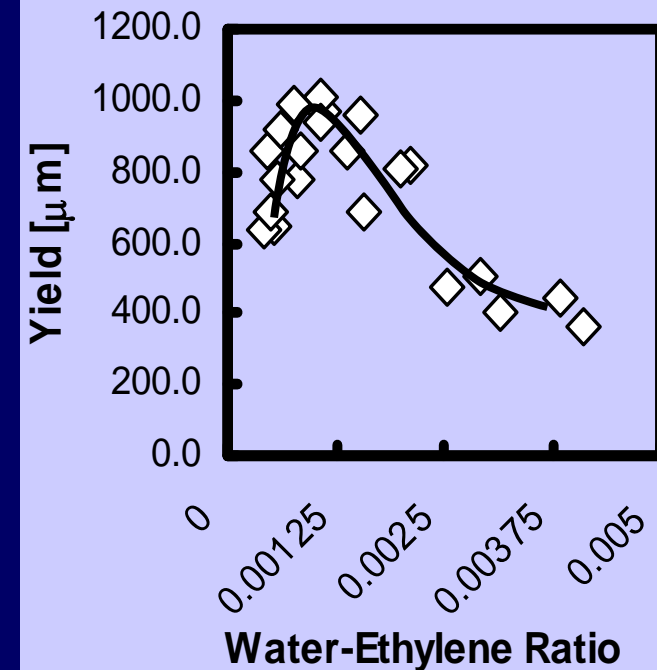
- S-M Separation
- Transparent & flexible conductive films
- Thin film transistors (printable-ink-jet)

Super-Growth SWCNT technology

Hata et al. *Science* 2004



Futaba et al., *PRL* 2005



*Substantial cost down
and efficiency!*

Size: 2 x 2cm → **50 X 50cm²**

Substrate: Si → **Stainless steel foil**

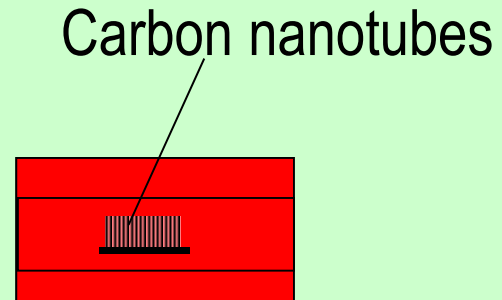
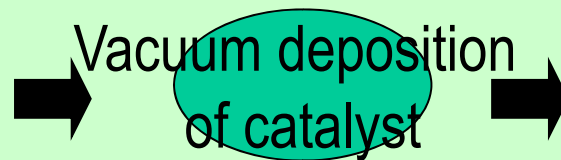
Carrier gas: He + H₂ → **N₂ + H₂**

Large-scale production of SWCNTs

Synthesis at lab-scale

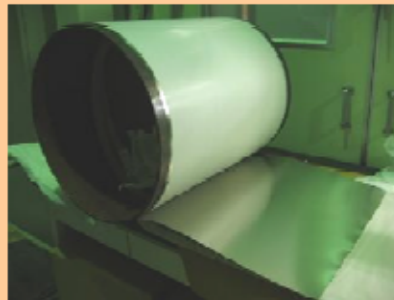


Si wafer

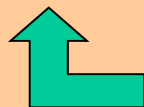


Batch process

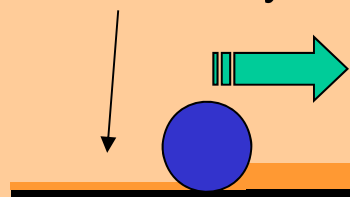
Industrial production



Rolled metal films

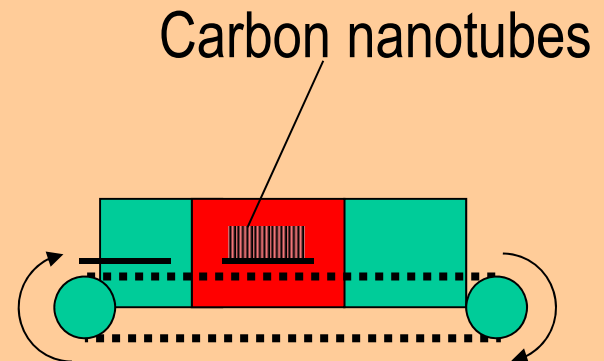


Catalyst

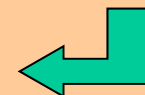


Coating

Reuse of substrate



Continuous process



Large-scale CVD synthesis of SWCNT



Length 12m

2011

Yield : 600 g/day
2011

500mm substrate

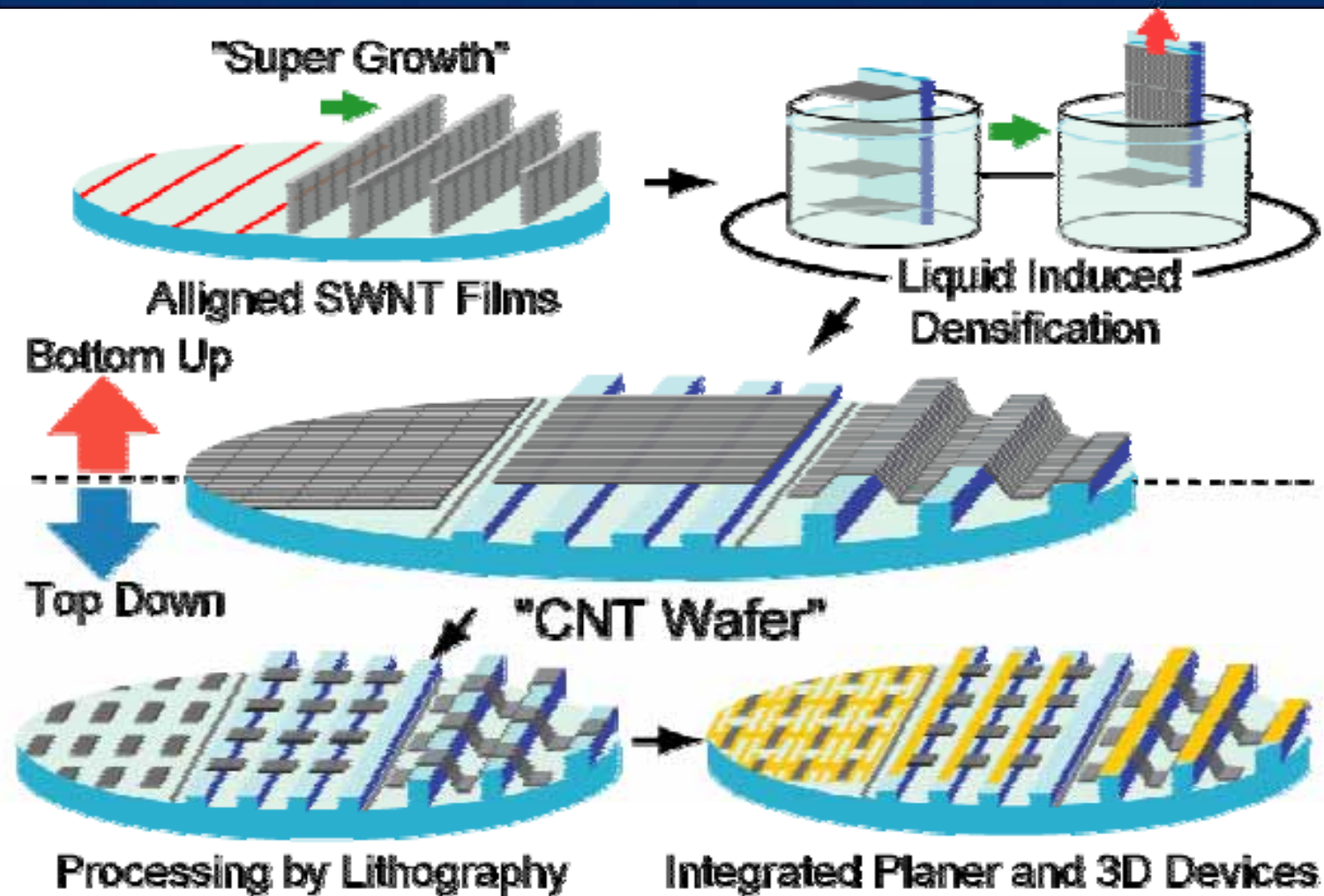
Continuous synthesis (NE
2007 Yield : 25 g/day

Large-batch synthesis (NE
2005 Yield : 5 g/day

Super growth SWCNT

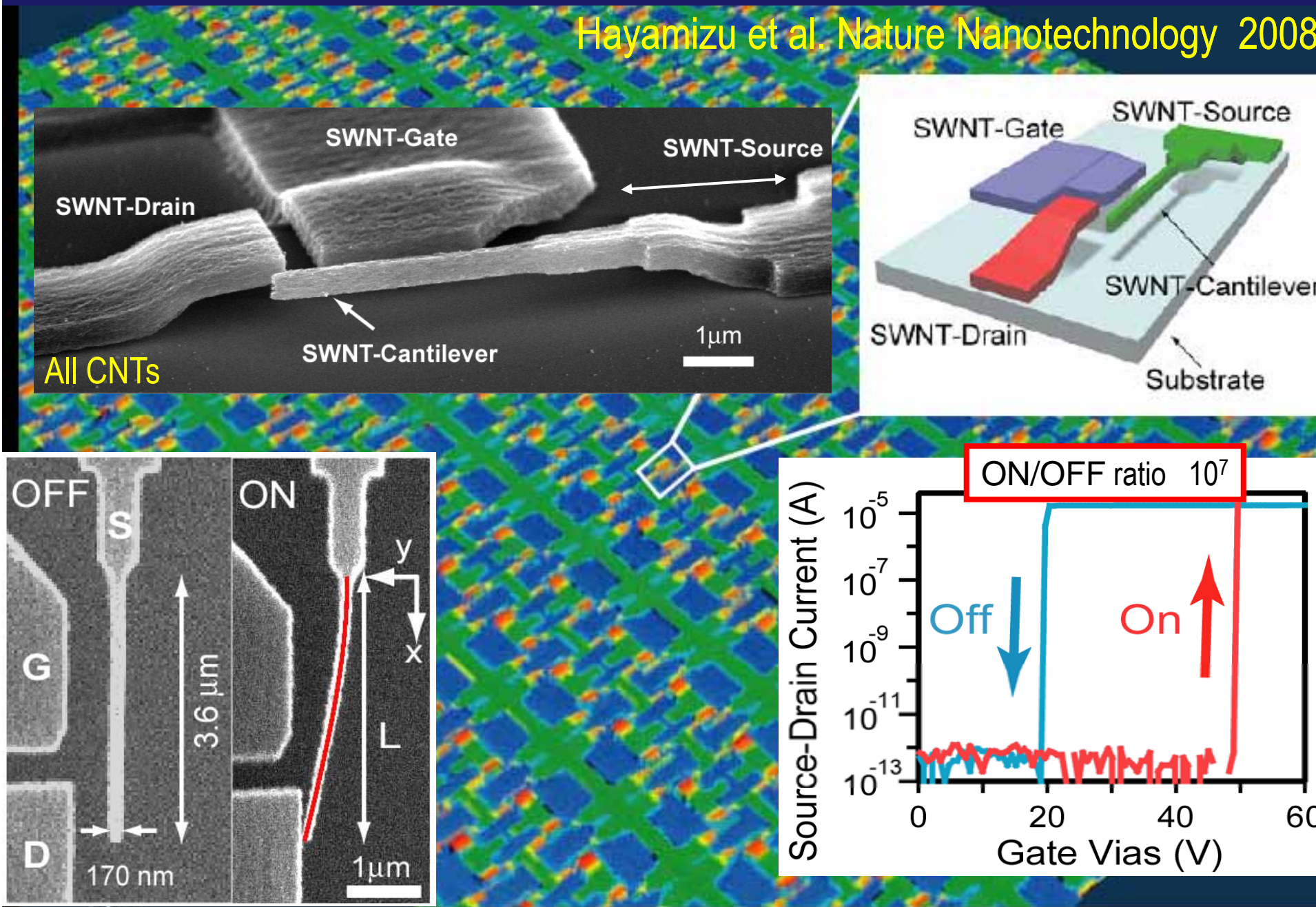
Sample will be supplied by AIST+ Nippon Zeon

Concept of CNT Wafer



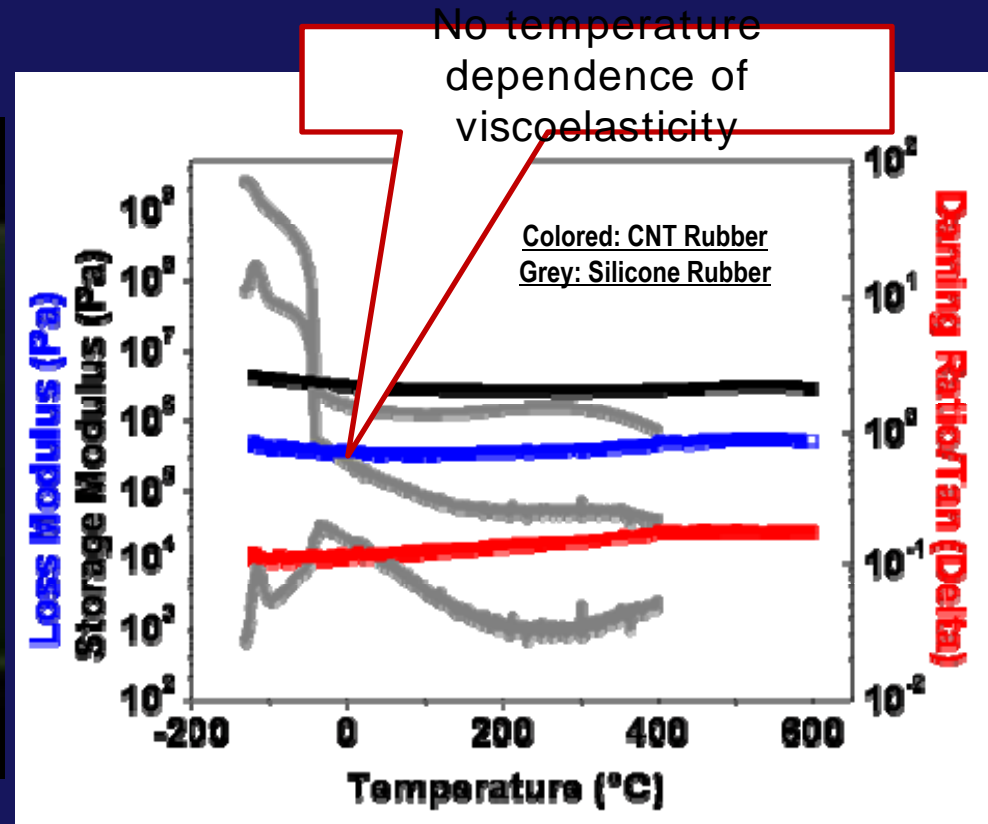
Integration of 3D nanotube structures

Hayamizu et al. Nature Nanotechnology 2008



Viscoelastic SWCNT

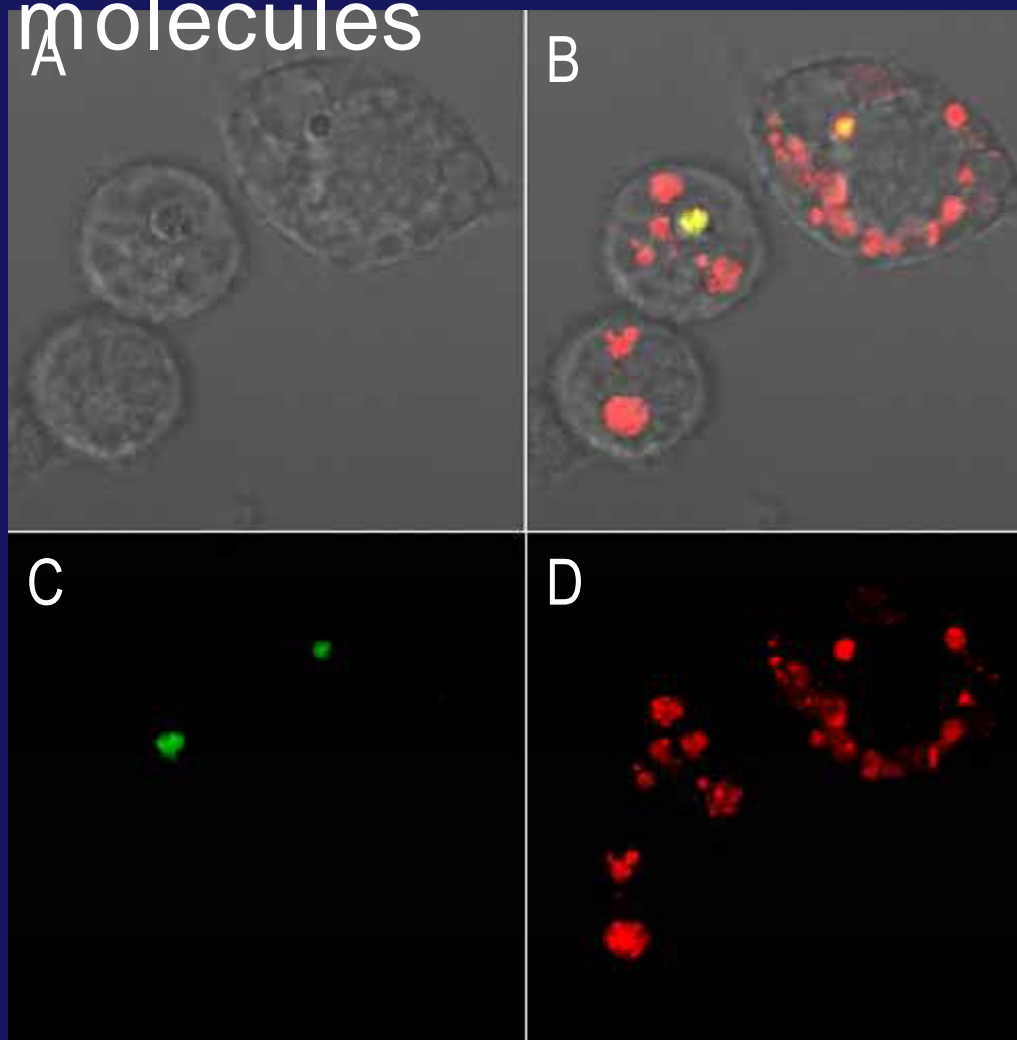
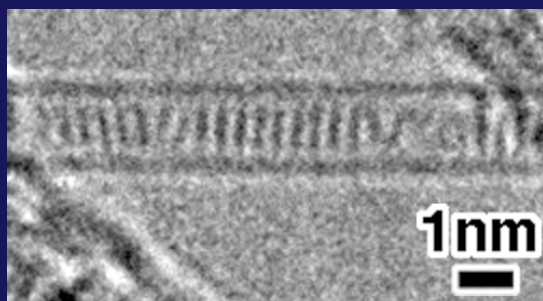
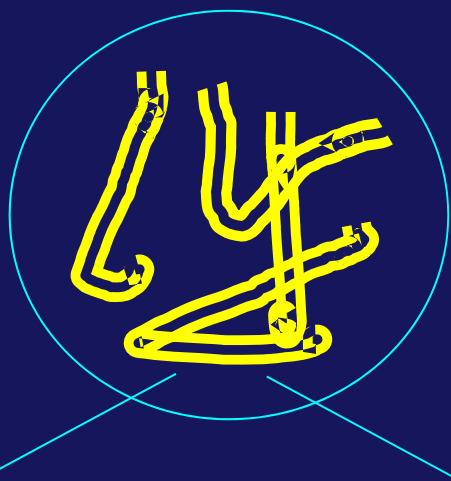
K. Hata & Ming Xu, et al., *Science* 330 (2010)



Silicone-rubber like SWCNT mat between 96 & 1000

Luminescence from the encapsulated molecules

coronene@SWCNTs



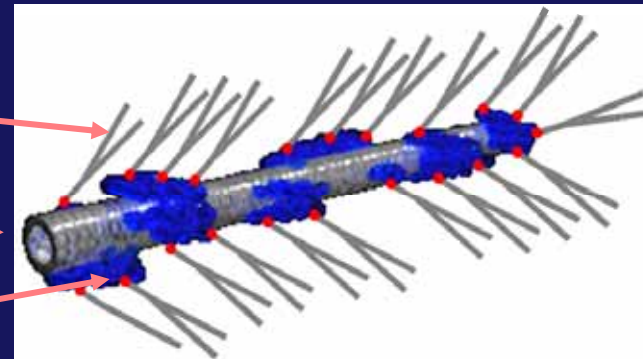
Confocal microscope images of murine macrophage cell line RAW 264.7 after incubating with coronene@SWCNTs wrapped with DSPE-mPEG. (A) Differential interference contrast (DIC) image. (B) Combined DIC and fluorescence images. Fluorescence images obtained from (C) coronene@SWCNTs and (D) lysosomal markers (excitation wavelength = 488 nm, detection wavelength > 510 nm).

CNT polymer composite for light-driven microthermal control

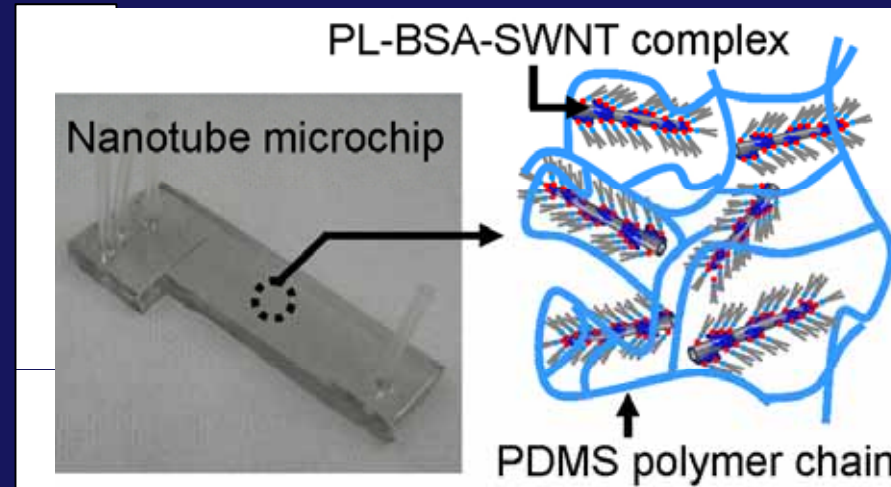
Phospholipid (PL)

SWNT

Bovine serum albumin (BSA)



A phospholipid–BSA–functionalized single-walled carbon nanotube complex (PL–BSA–SWNT) was synthesized and shown to be readily dispersible in poly dimethyl-siloxane (PDMS). A photoinduced PDMS microchip encapsulating the PL–BSA–SWNT complex is capable of ultrarapid control of the temperature of a solution in a microchannel in the chip. This system should be useful in various lab-on-a-chip applications.

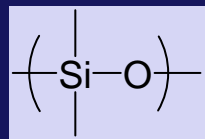


E. Miyako et al. *Angew. Chem.*
47, 3610-3613 (2008).

Ultrafast control of the temperature!!

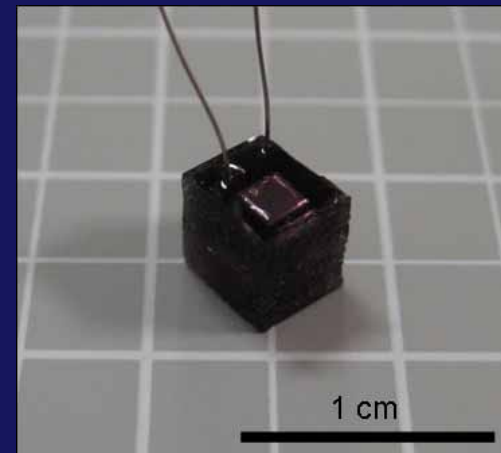
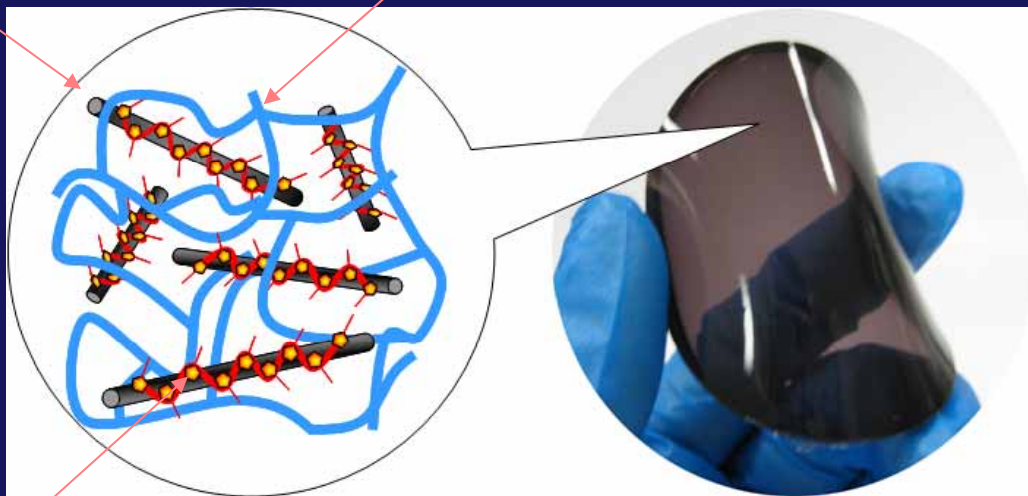
CNT-based photo thermal electrical convertor for bionic applications

E. Miyako et al. *Angew. Chem. Int. Ed.* **50**, 12266 (2011).

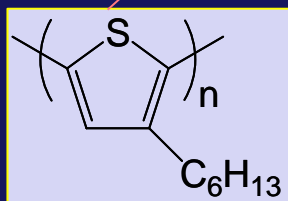


: Poly(dimethyl-siloxane) as a base polymer matrix

SWNT



CNT-based PTE convertor

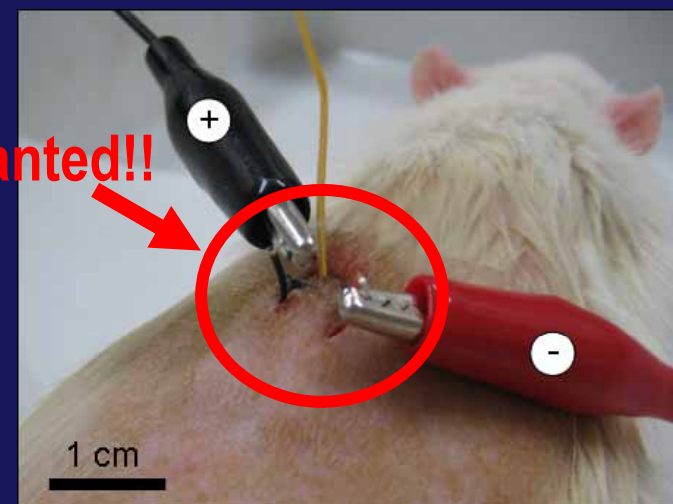


: Poly(3-hexylthiophene) (P3HT) as a dispersion agent

Highly flexible CNT-polymer composite

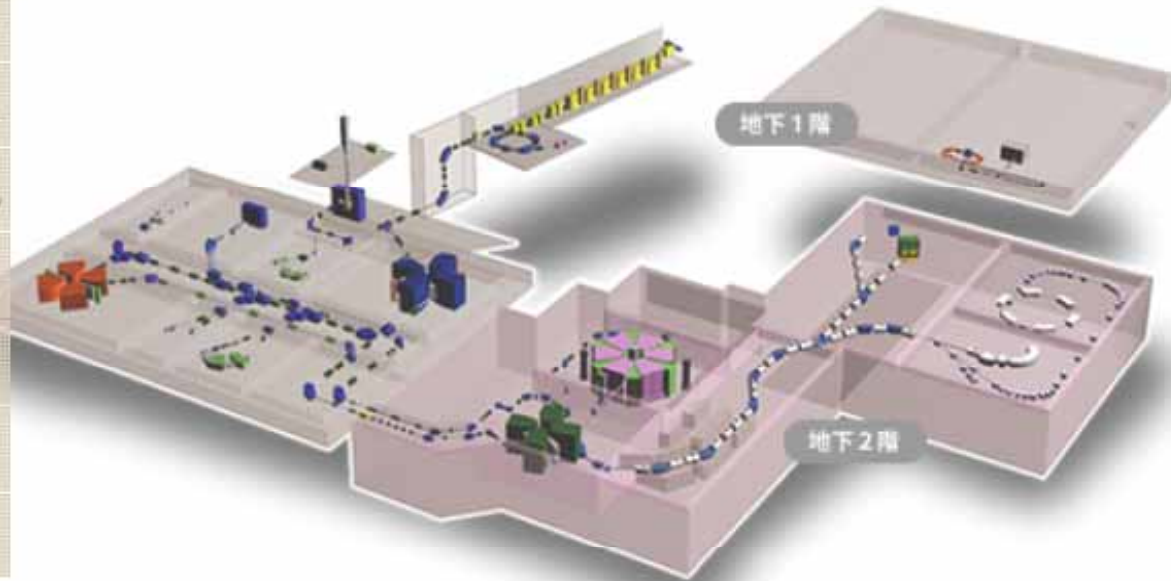
We developed carbon nanotube (CNT)-based photo-thermal-electrical (PTE) convertor that can be manipulated using a laser capable of transmission through a living body. Our present study represents important progress towards a wireless electrical power supply system for implantable medical devices as well as various bionic applications.

Implanted!!



SWCNT foil charge stripper for RIBF at RIKEN

- > SRC
超伝導リングサイクロトロン
- > RRC
理研リングサイクロトロン
- > fRC
固定加速周波数型リングサイクロトロン
- > IRC
中間段リングサイクロトロン
- > AVF サイクロトロン
- > BigRIPS
- > RILAC



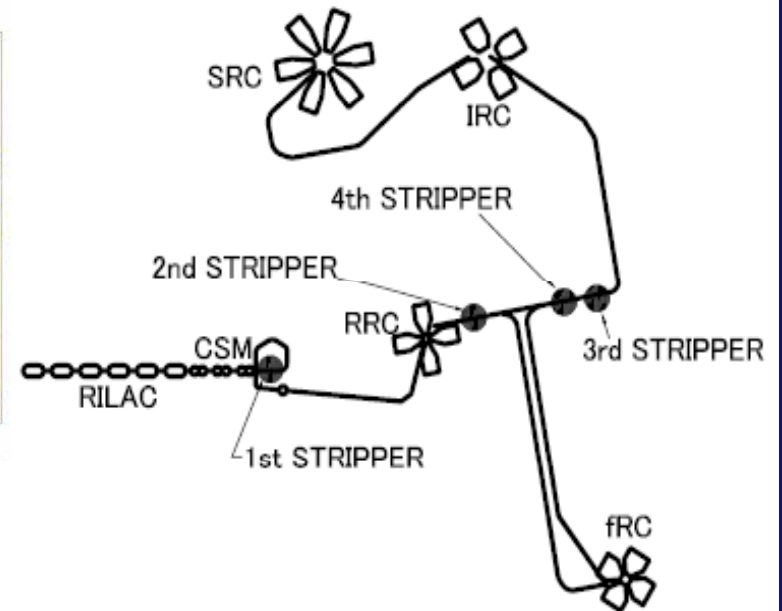
史上最強の加速器



史上最強のビーム強度を誇る超伝導リングサイクロトロン「SRC」。SRCは全体が純鉄のシールドで覆われた総重量8300トンの「鉄の塊」タイプです。この構造を採用する事によって「史上最強のイオンビーム偏向能力」(8Tm)を実現できるばかりか、自己漏えい磁気遮蔽、自己漏えい放射線遮蔽の機能を付加しています。

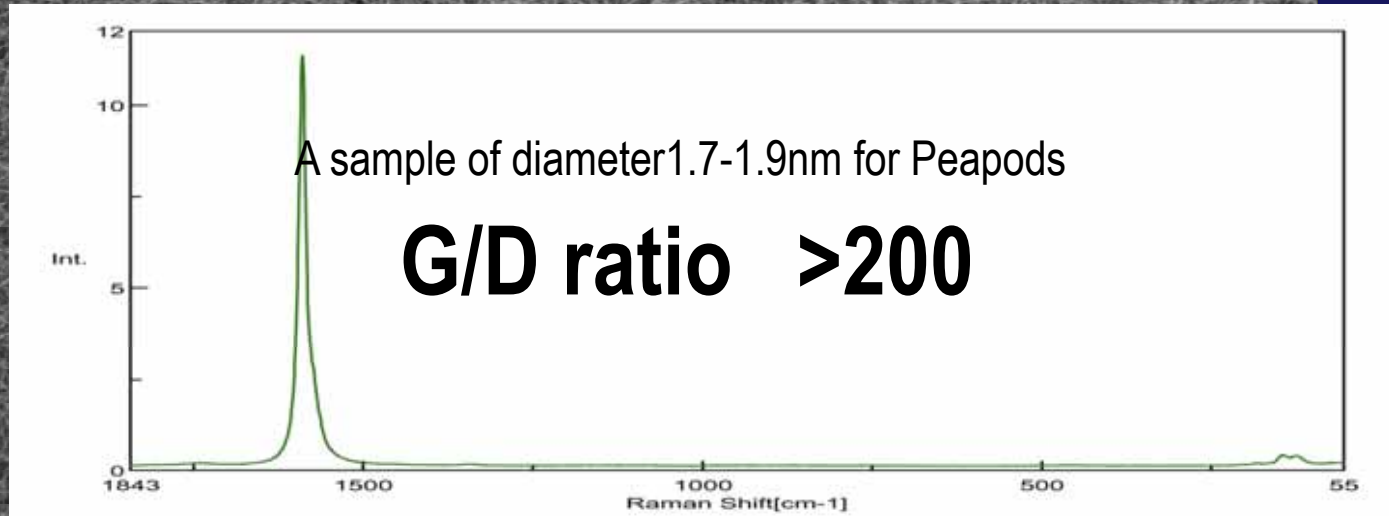
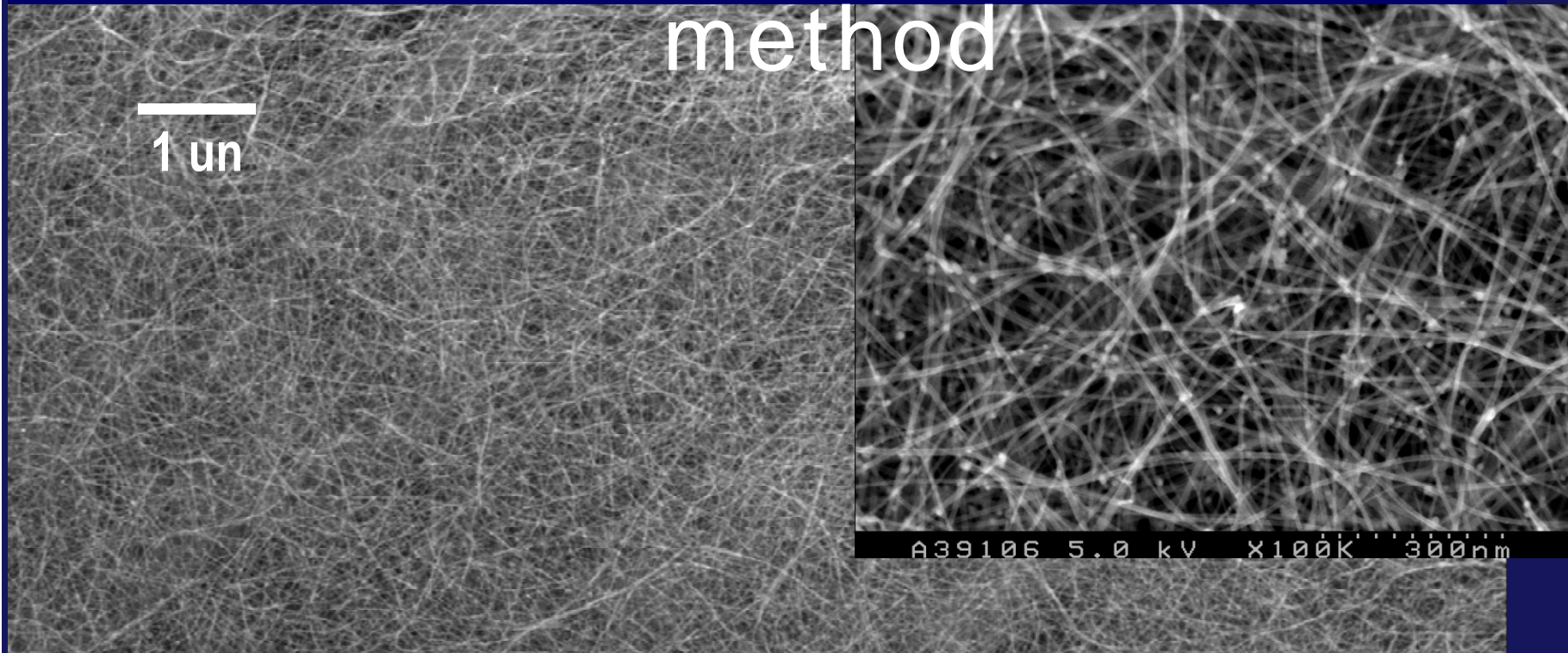
RIBFの加速器の最終段階で、ここを通過すると光速の70%までビームを加速できます。

また、超伝導という方式によって従来の方法に比べ100分の1の電力で動かせるようになり、大幅な省エネも実現しました。



High purity SWCNTs by DIPS method

method



T. Saito, et al., *J. Phys. Chem.* 2005

Helicity in Ropes of Chiral Nanotubes: Calculations and Observation

Tomanek, Iijima et al., *PRL* 108, 235501 (2012)

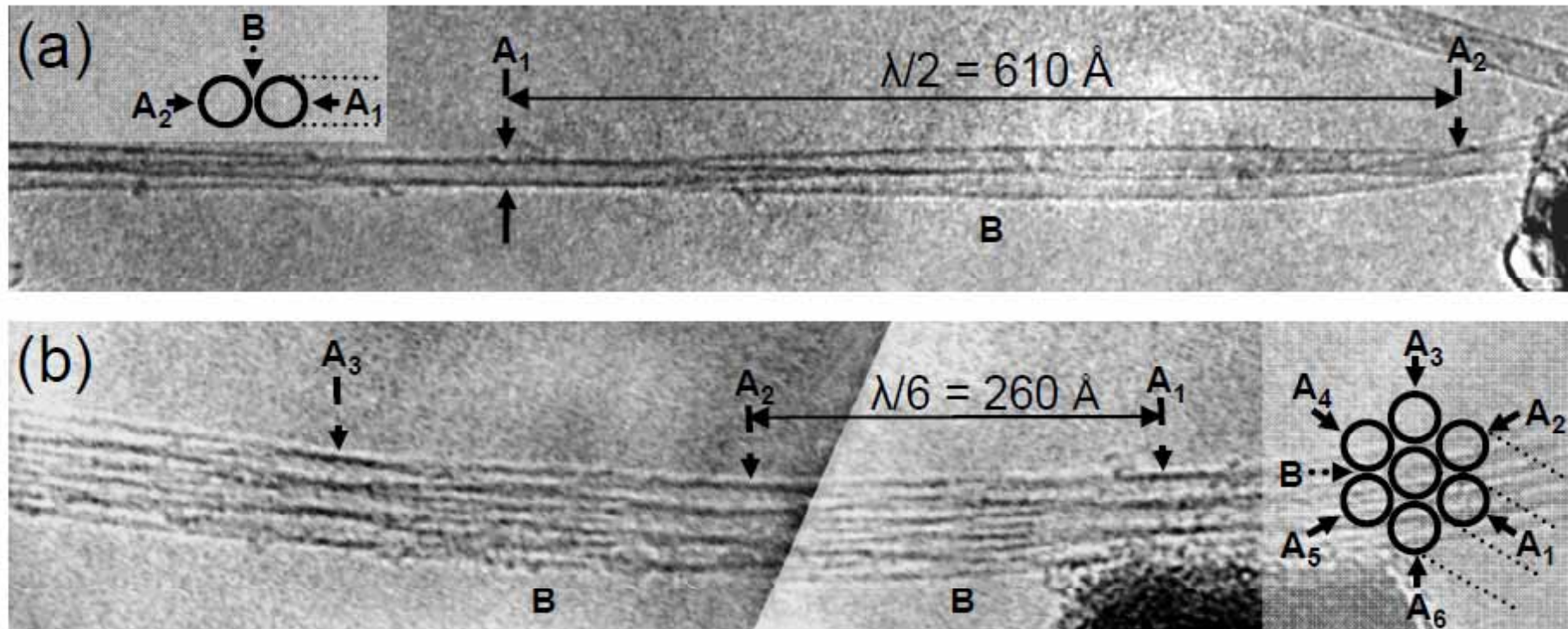


FIG. 1. High-resolution electron micrograph of a free-standing SWCNT rope containing (a) two and (b) six SWCNTs. The local rope orientation changes along the helix with respect to the electron beam direction, indicated by parallel dotted lines in the insets. Only two diffraction lines should occur in a two-tube rope for orientations labeled A_1 and A_2 in (a), shown also in Fig. 2(a), separated by half the pitch length. Only four such lines are observed in the 7-tube rope in (b) for rope orientations $A_1 - A_6$, separated by $\lambda/6$.

Structure of CNT and bundles

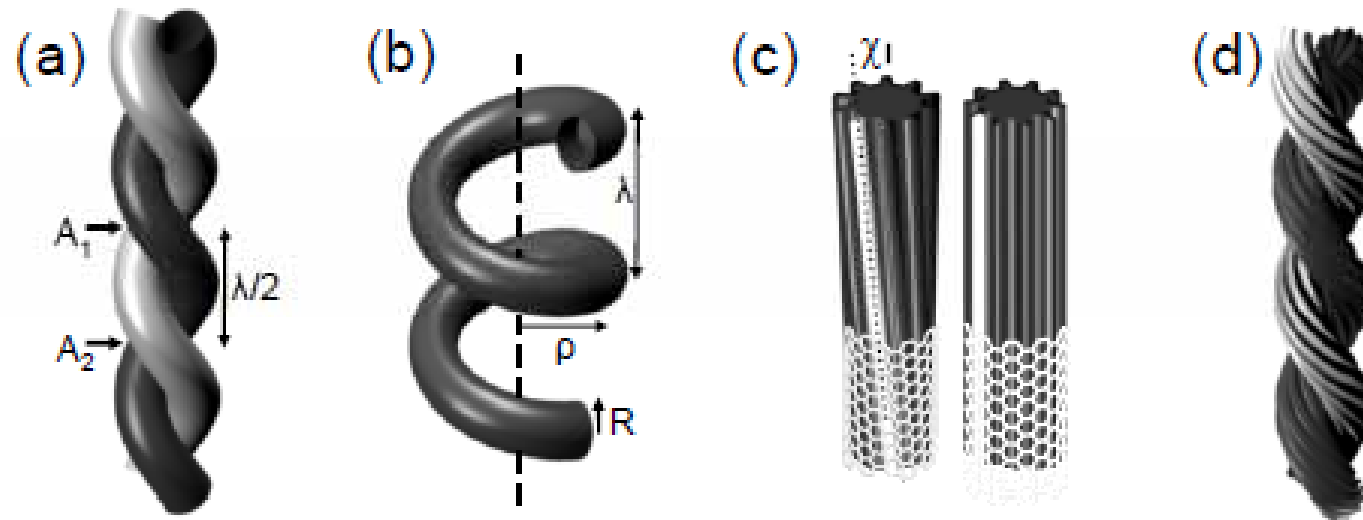


FIG. 2. Structure of carbon nanotubes and their bundles. (a) A pair of coiled nanotubes as the simplest example of a helical rope. Schematic views of (b) an individual nanotube coil (helix), (c) chiral and achiral nanotubes, with emphasis on the tilting angle χ associated with tilted lines of hexagons along the tube, shown by the white solid line, and (d) the optimum entanglement of two chiral nanotubes. The labeling in (a) refers to Fig. 1(a). The pitch length λ and the radius ρ of an individual helix, formed of a nanotube of radius R , are shown in (b).

Energy for the formation of helical ropes

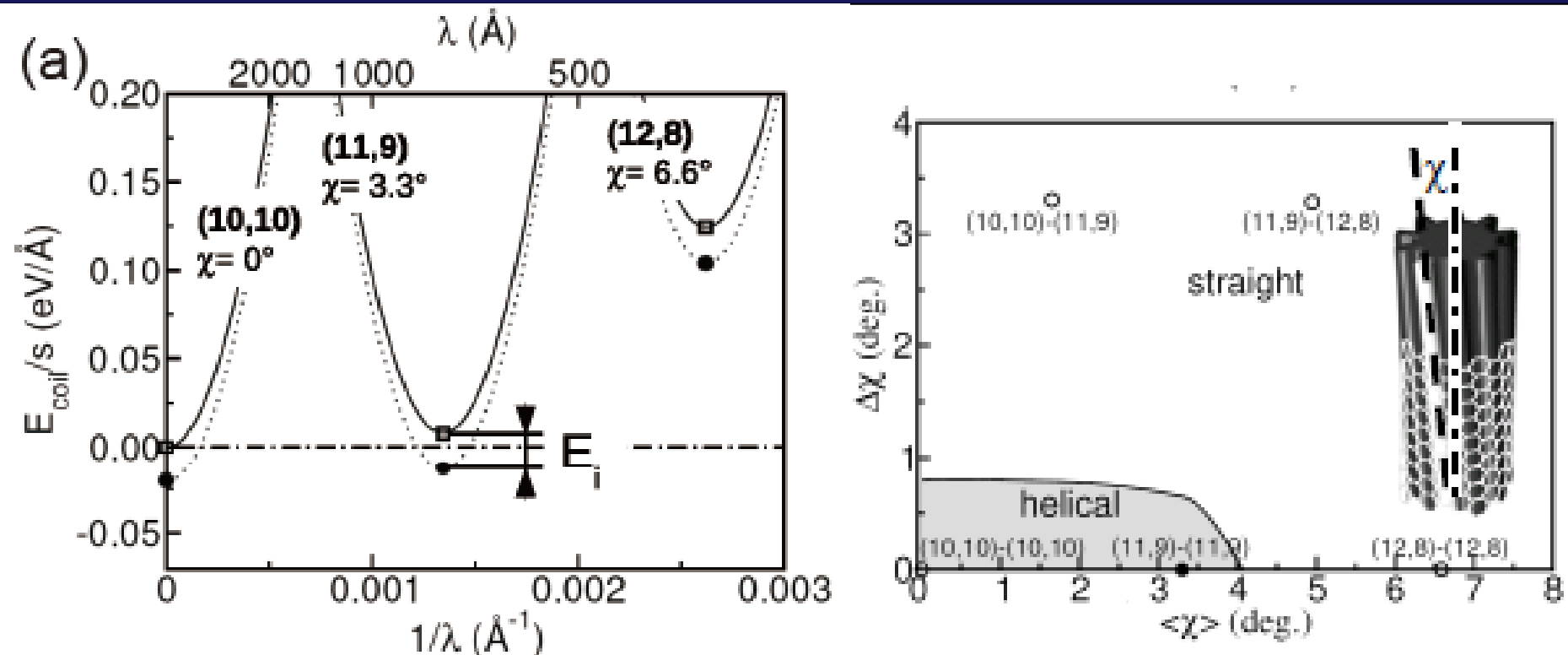


FIG. 4. Energy considerations for the formation of helical ropes. (a) Coiling energy E_{coil} per nanotube length s of two identical nanotubes in the case of ideal orientational alignment along the helix, shown by the solid lines. Presence of the inter-tube interaction E_i stabilizes the helix, as indicated by the dotted lines. The energy reference is a pair of non-interacting (10,10) nanotubes. (b) Phase diagram, indicating conditions, under which two nanotubes with pitch angles χ_1 and χ_2 should form a helix. $\langle \chi \rangle = (\chi_1 + \chi_2)/2$ is the average pitch angle and $\Delta \chi = |\chi_1 - \chi_2|$ is the pitch angle difference.

Carbon Nanohorn Aggregate Particles

Applications

- * Gas storage for F₂ etc.

- * Various electrodes

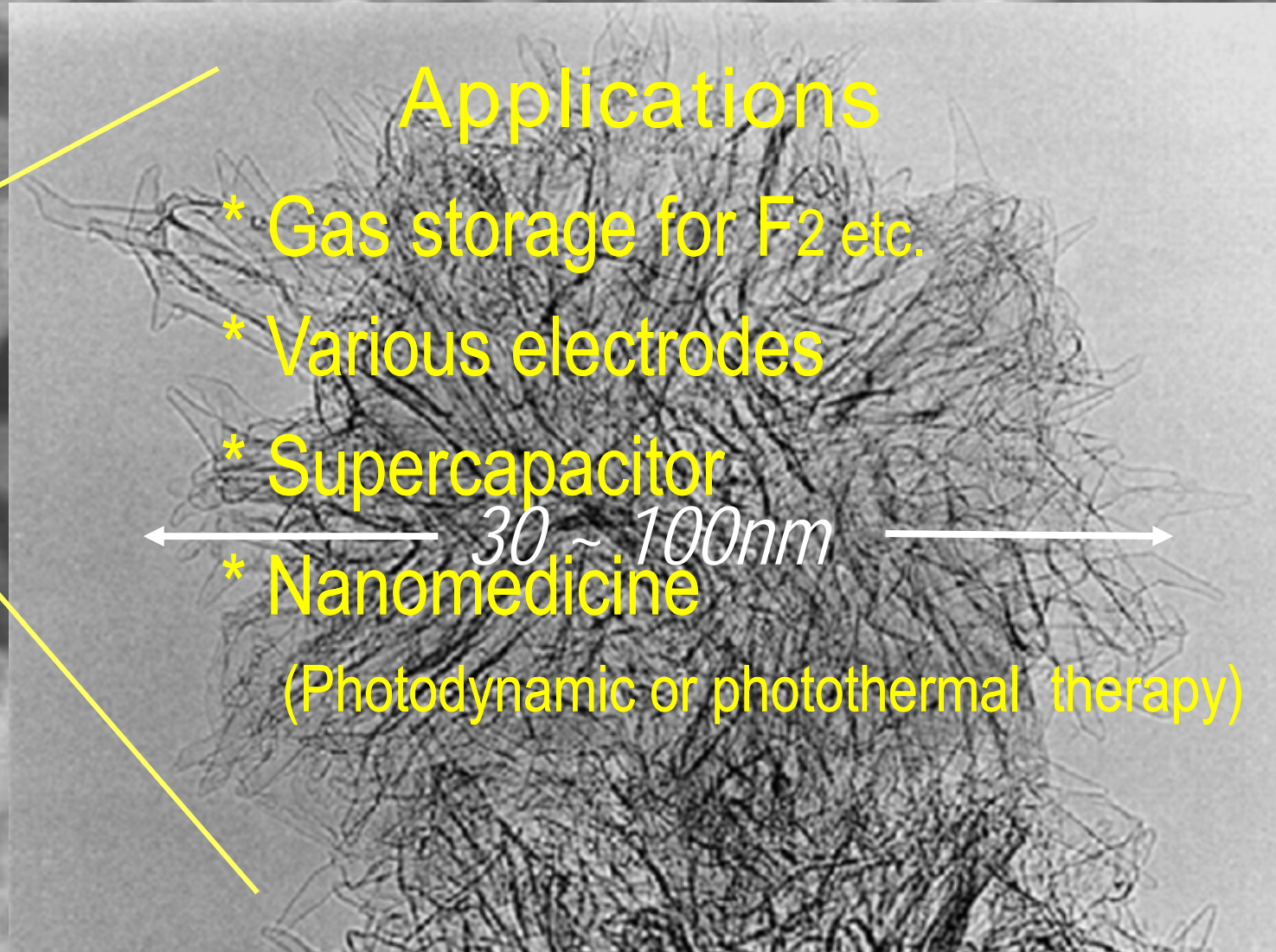
- * Supercapacitor

- * Nanomedicine

(Photodynamic or photothermal therapy)

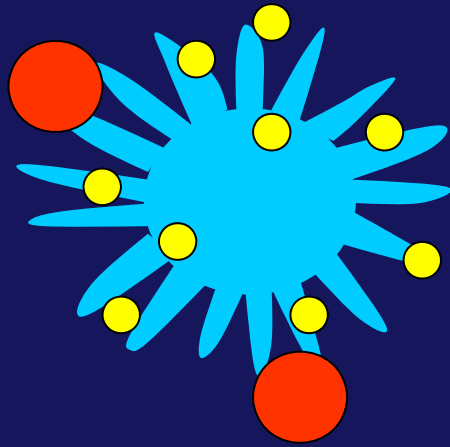
← 30 ~ 100nm →

100nm



Drug delivery carrier

Ajima et al. *Molecular Pharmaceutics* 2005

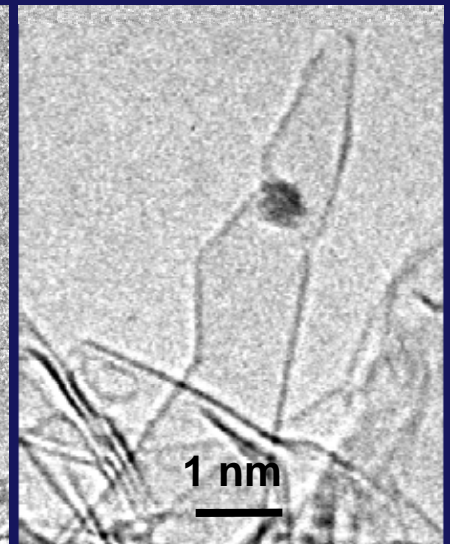
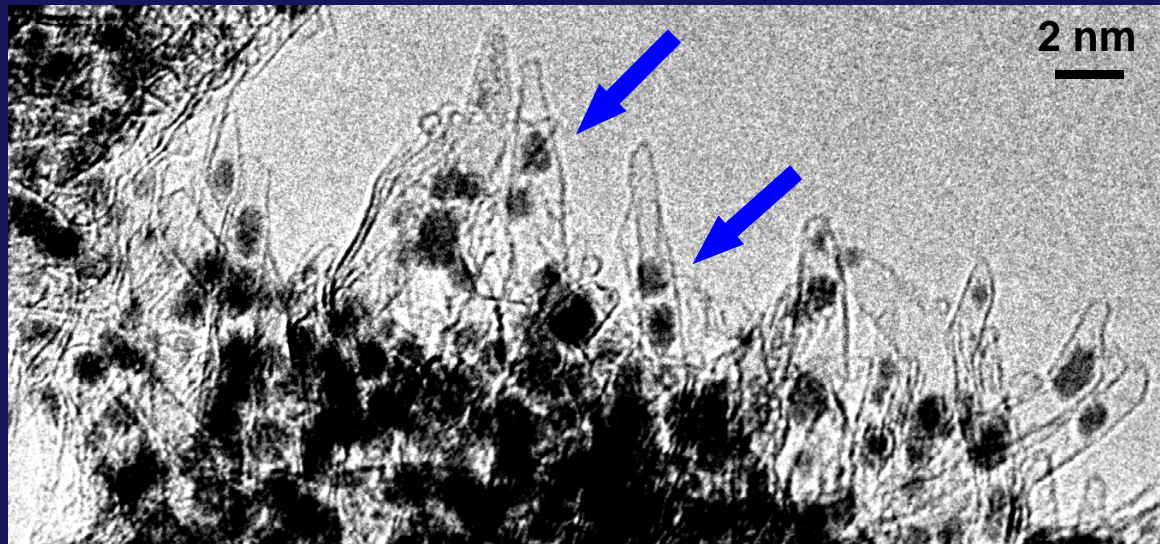
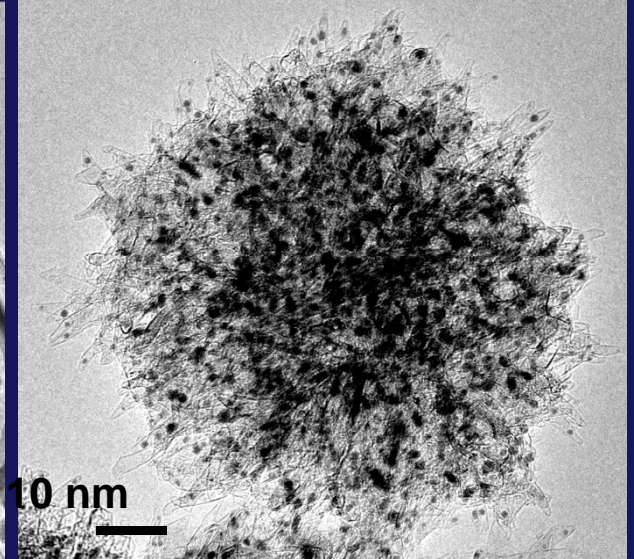
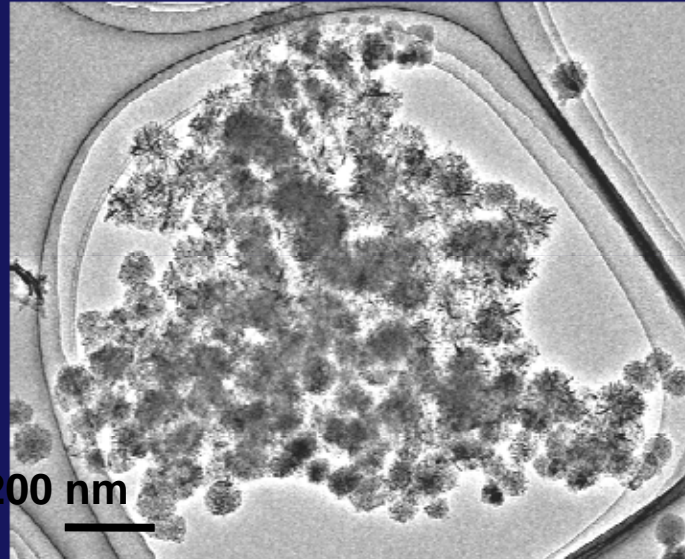


- **Drug:** Cisplatin, Dexamethasone (anti-inflammatory agent)

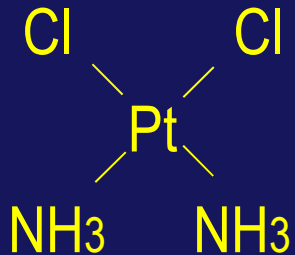
● **Targeting Material**



Drug carrier

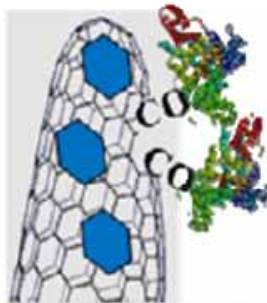


CDDS



ZnPc/protein nanohorns for Photodynamic Therapy (PDT)

Yudasaka et al., *PNAS*, 105, 14775(2008)



ZnPc-CNH-BSA

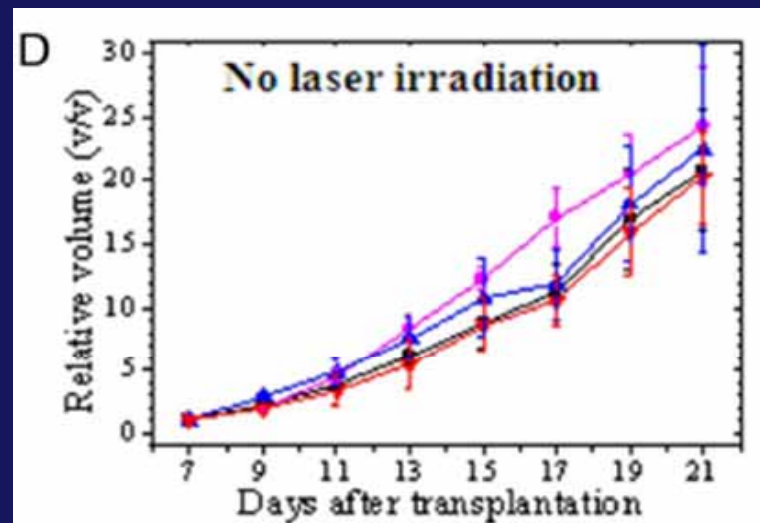
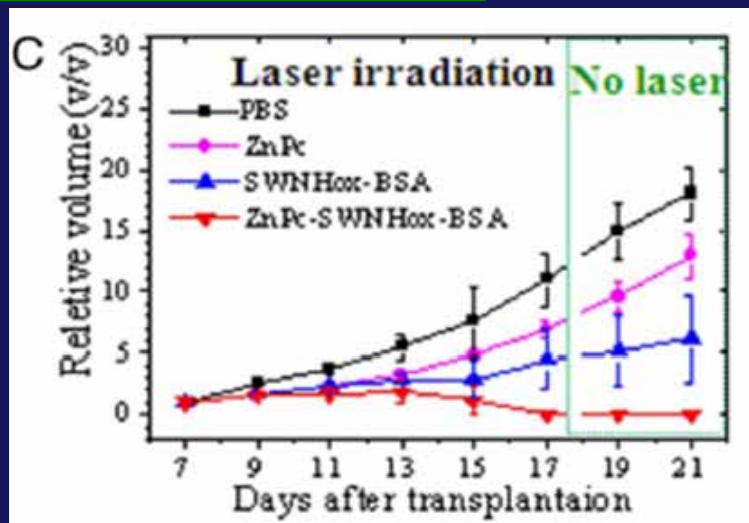
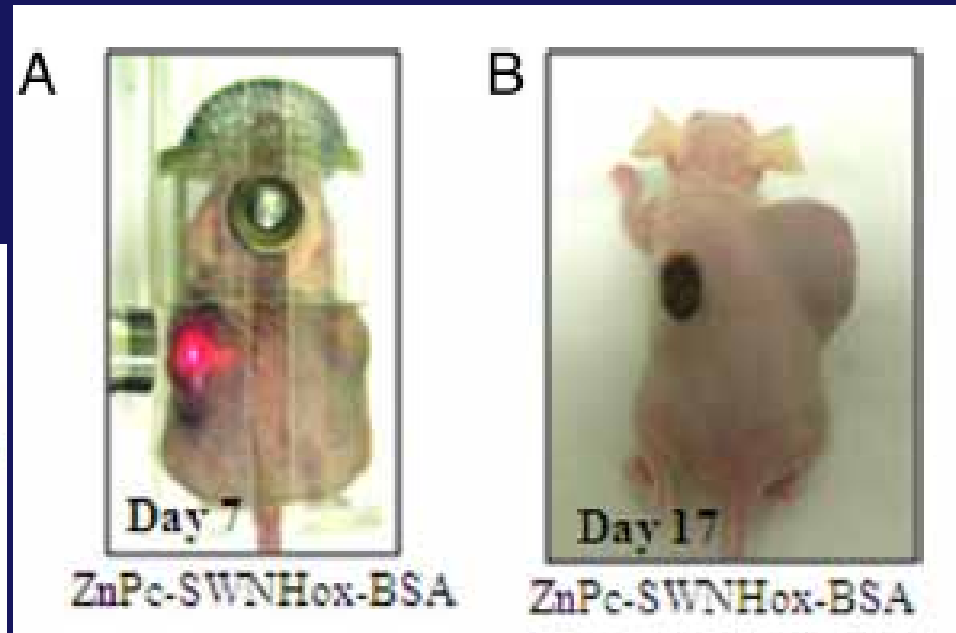
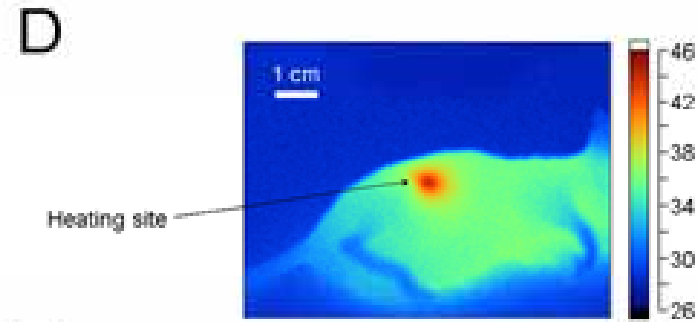
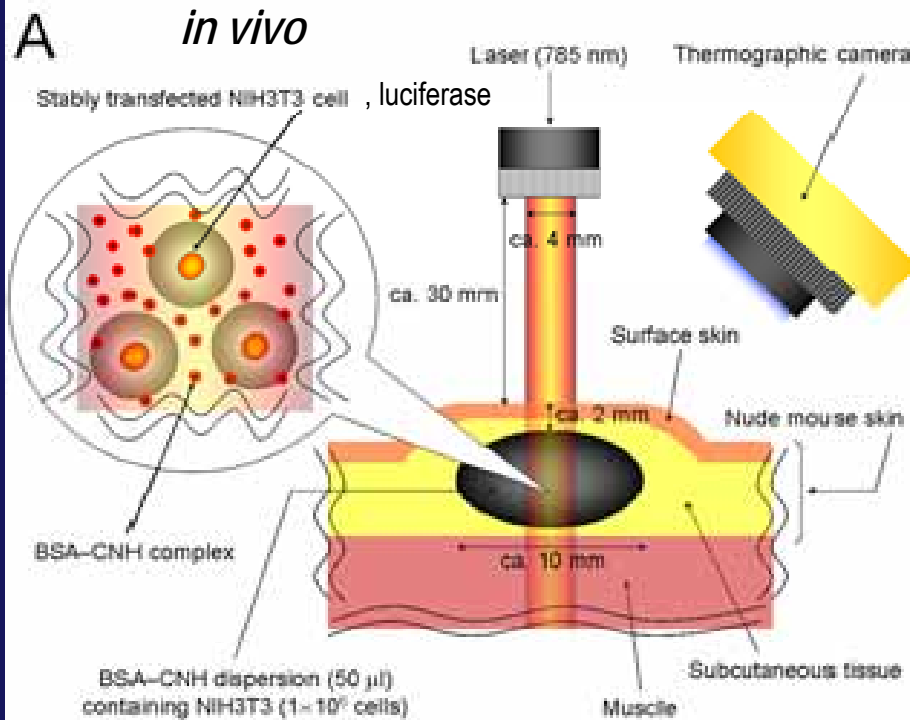


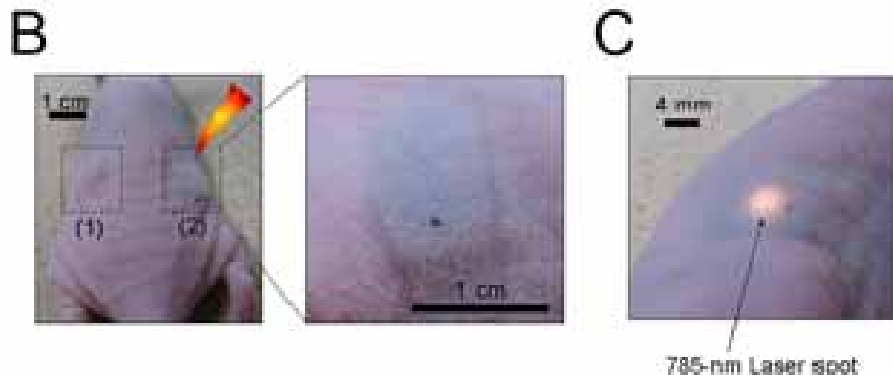
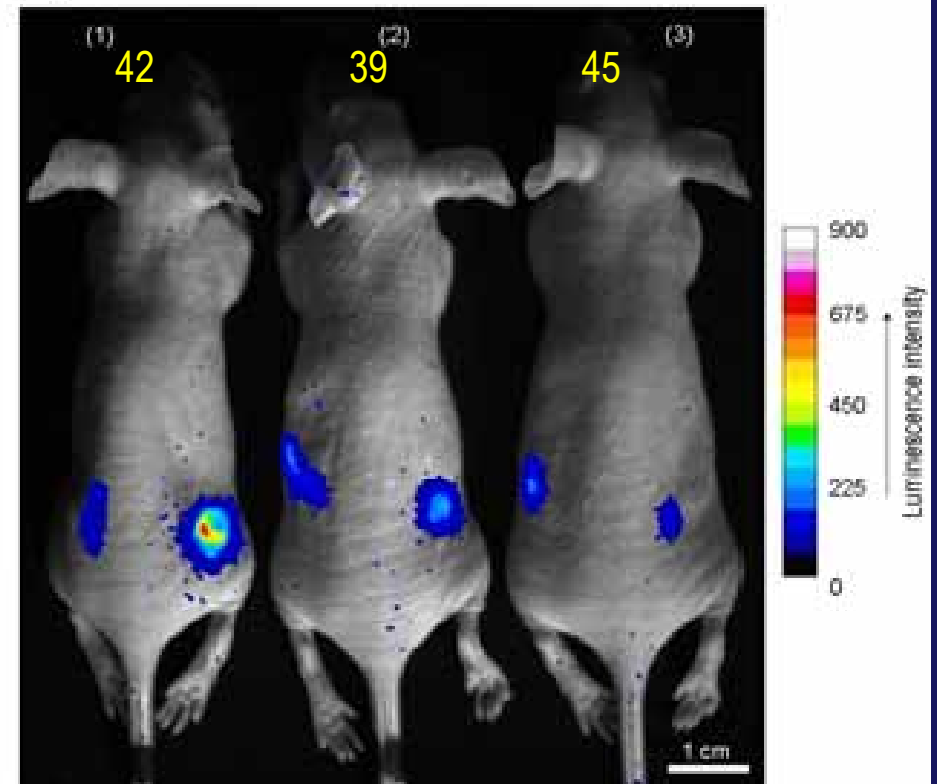
Photo-Thermo-Genetics by CNH

Heat shock promoter-mediated gene expression triggered by laser-induced carbon nanohorns

Miyako et al. *PNAS* 2012.



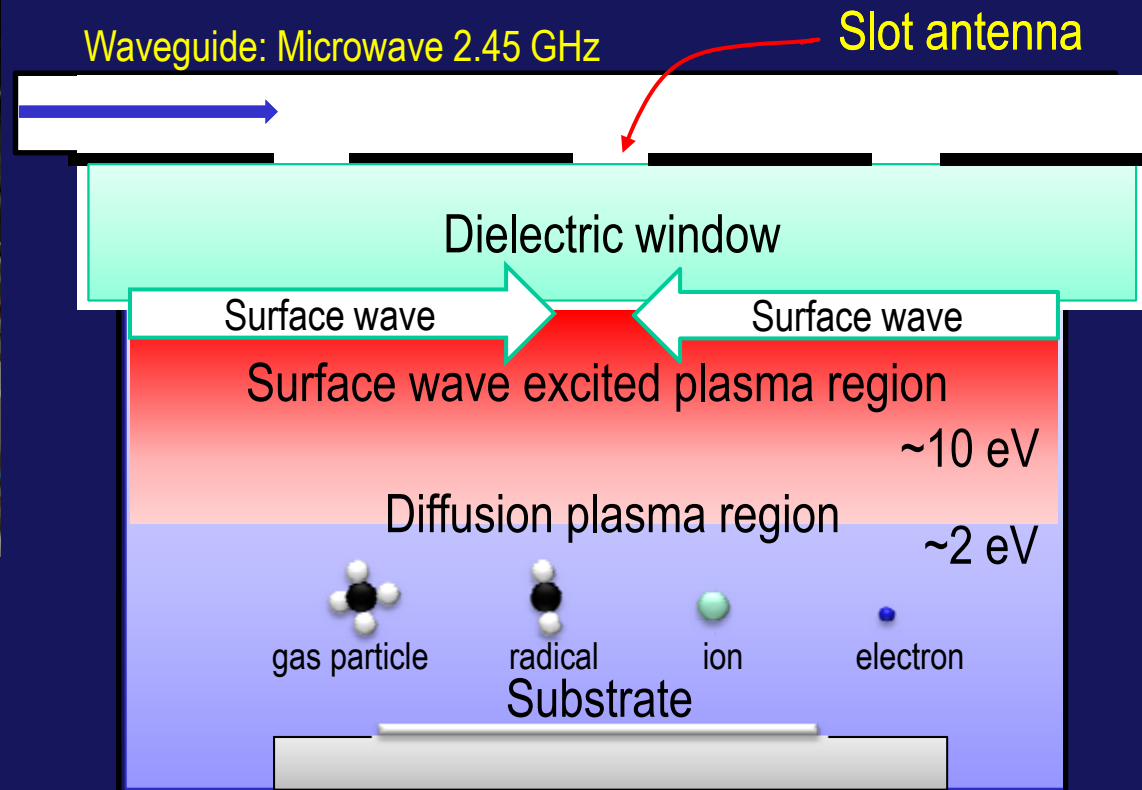
E laser power, 150 mW (~ 12 mW/mm²), 5min



Large-area low-temperature SWP-CVD for graphene film synthesis



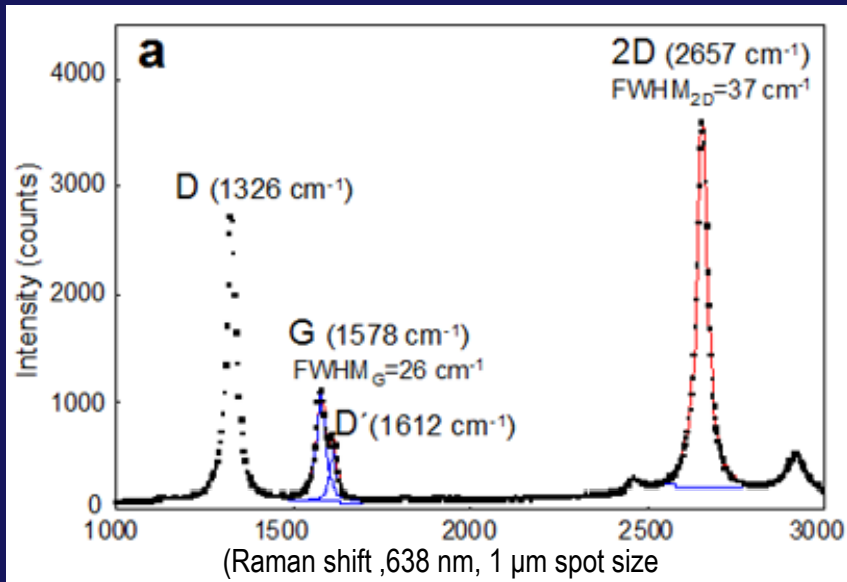
CVD area: 60 cm × 40 cm



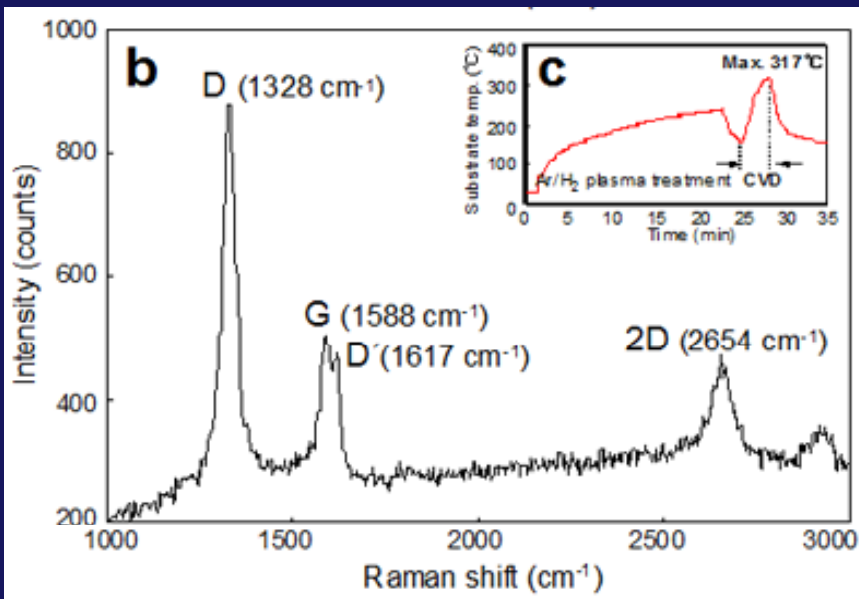
- MW power: 3-5 kW per a MW generator
- Gas: H₂/CH₄ /Ar
- Substrate: Cu (t30 μm) and Al (t12 μm) foils
- Gas pressure: 3-5 Pa
- Substrate temperature: below 400
- Deposition time: 30-180 s

Characteristics of graphene-based films as transparent electrodes

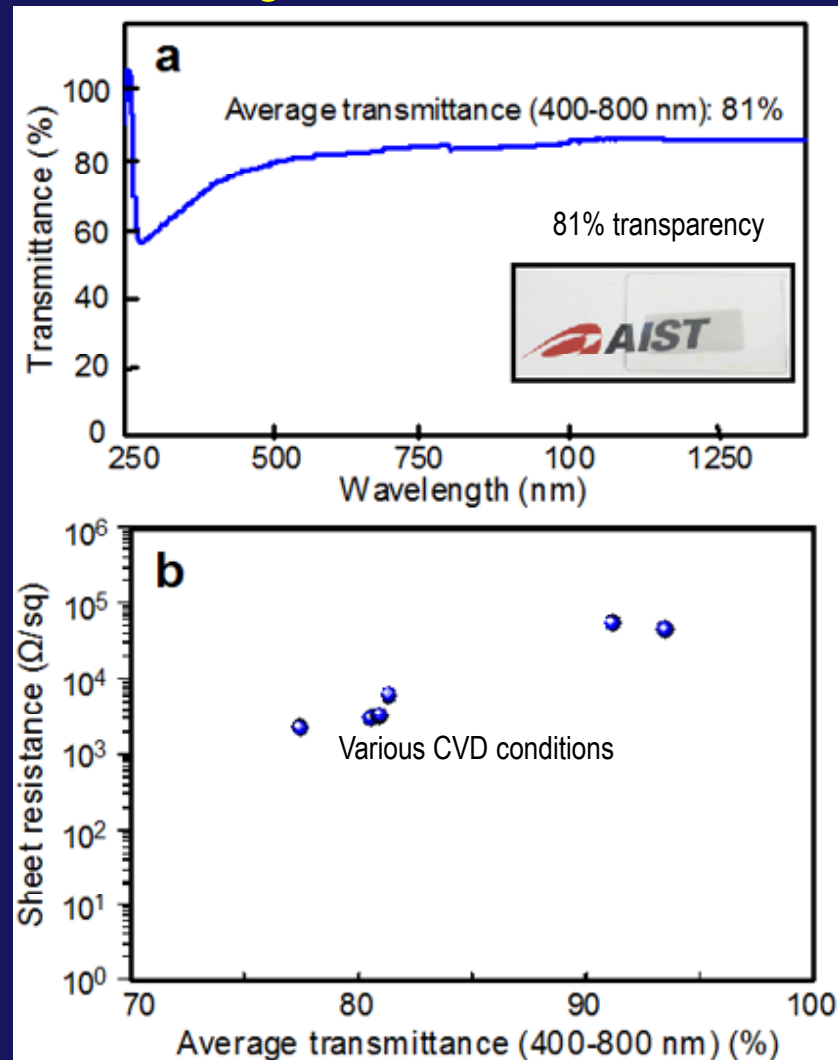
Hasegawa et al., JAP, 2010



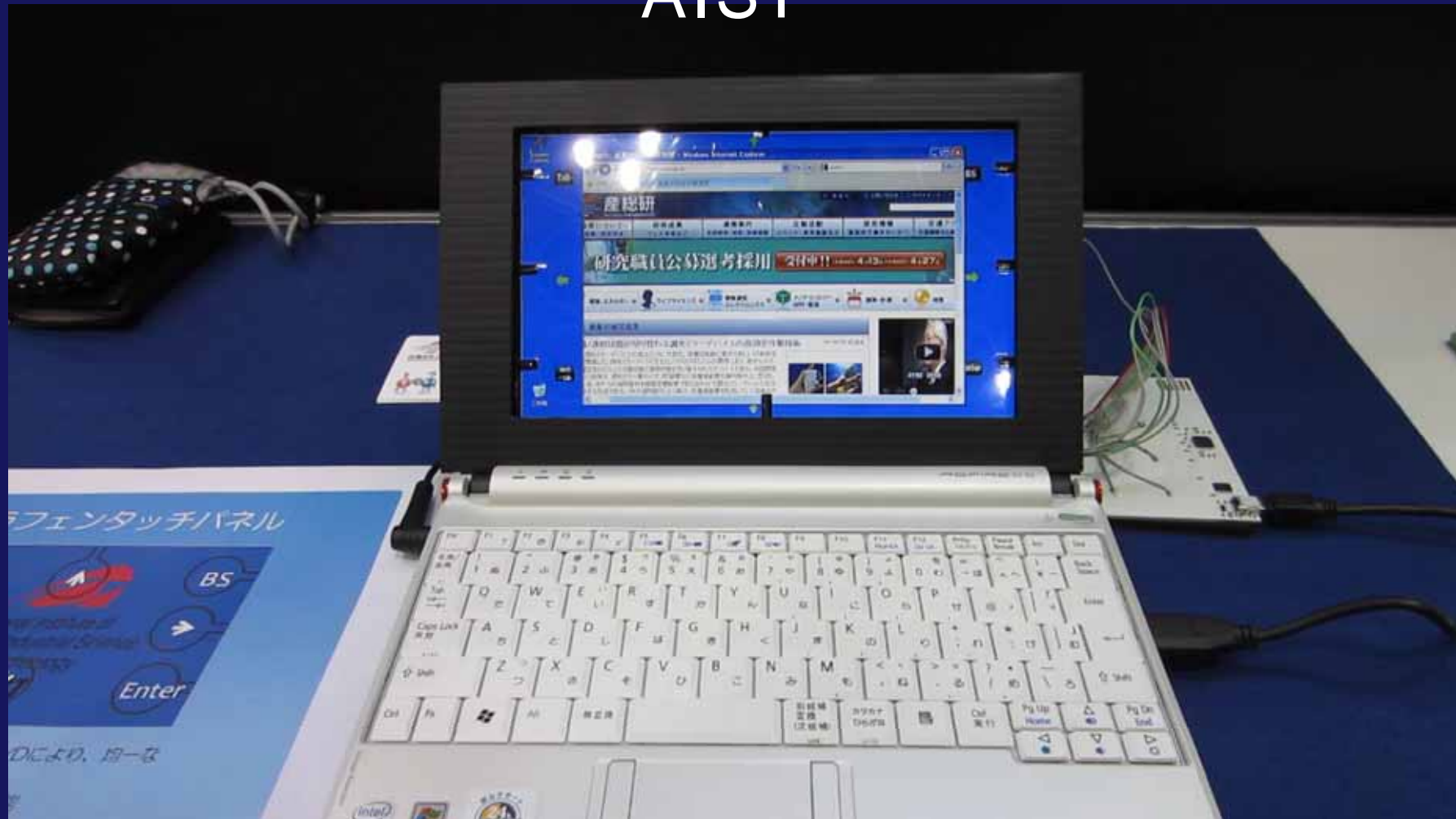
(a) Cu foil (CVD conditions: 5 Pa, $\text{CH}_4/\text{Ar}/\text{H}_2=30/20/10$ sccm, 3 kW per a MW generator, 30 s) substrate temperatures below 400 °C



(b) Al foil (CVD conditions: 3 Pa, $\text{CH}_4/\text{Ar}/\text{H}_2=30/20/10$ sccm, 4 kW, 180 s).
(c) Substrate temperature profile.



Touch panel made of graphene sheets by AIST



- Capacitive type
- Surface resistance 1 ~ 3 k Ω /sq
- Transparency 80% (with PET film, 90% only for Graphene)
- Number of graphene sheets : 4~5 sheets

Summary

- **Reorganization of sp^2 carbon, and the tubule growth**
- **Synthesis of nano-carbon materials**
 - Carbon nano-tubes (CNTs)*
 - Carbon nano-horns (CNHs)*
 - Graphene sheets*
- **HRTEM & EELS imaging of sp^2 carbon materials on individual atom basis**
- **Some applications of nanocarbon materials**